

Owner's Manual 50 Hz



Watkins Manufacturing Corporation

Congratulations on your decision to enjoy the finest spa available... Welcome to the growing family of Hot Spot® Spa owners.

Owner's Manual (50 Hz)

This Owner's Manual will acquaint you with your new spa's operation and general maintenance. We suggest that you take some time to carefully review all six sections. Please keep this manual available for reference.

If you have any questions about any aspect of your spa's set-up, operation or maintenance, contact your authorized *Hot Spot* Spa dealership. They are trained professionals who are familiar with the product as well as new spa ownership concerns. Their expertise will facilitate the enjoyment of your new *Hot Spot* Spa.

The Serial Number/Identification label is located within the equipment compartment of your *Hot Spot* Spa. The serial number should also be documented on the delivery receipt from your dealer.

IMPORTANT: Watkins Manufacturing Corporation reserves the right to change specifications or design without notification and without incurring any obligation.

DATE PURCHASED:	
DATE INSTALLED:	
DEALER:	
ADDRESS:	
TELEPHONE:	
SPA MODEL/SERIAL NUMBER:_	
COVER SERIAL NUMBER:	

In most cities, permits may be required for the installation of electrical circuits or the construction of exterior surfaces (decks and gazebos). Your *Hot Spot* spa is equipped with a locking cover that meets the ASTM F1346-91 Standard for Safety Covers and as a result, is usually exempt from most barrier requirements. As a general practice, your local Building Department will inform you of any applicable barrier requirements at the time a permit is obtained for the installation of an electrical circuit. Your spa dealer can provide information on which permits may be required.

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SAFETY INFORMATION IMPORTANT SAFETY INSTRUCTIONS READ AND FOLLOW ALL INSTRUCTIONS AVOIDING THE RISK TO CHILDREN

\land WARNING:

- RISK OF CHILD DROWNING. Extreme caution must be exercised to prevent unauthorized access by children. To avoid accidents, ensure that children cannot use a spa unless they are supervised at all times.
- To reduce the risk of injury, do not permit children to use this spa unless they are closely supervised at all times.
- To reduce the risk of injury, lower water temperatures are recommended for young children. Children are especially sensitive to hot water.

DO:

- Make sure you always lock the child resistant locks after using the spa for your children's safety. Every Hot Spot spa is equipped with a locking cover that meets the ASTM F1346-91 Standard for Safety Covers.
- Test the water temperature with your hand before allowing your children to enter the spa to be sure that it's comfortable. Children are especially sensitive to hot water.
- Remind children that wet surfaces can be very slippery. Make sure that children are careful when entering, or exiting the spa.

DON'T:

- Allow children to climb onto the spa cover.
- Allow children to have unsupervised access to the spa.

AVOIDING THE RISK OF ELECTROCUTION

Risk of electrocution

- Connect only to a grounded source. The spa must be connected to a Ground Fault Circuit Interrupter (GFCI). Watkins Manufacturing Corporation does not supply a GFCI with the spa. Watkins recommends the GFCI be attached to the end of the spa's electrical cord. Additionally, the GFCI should be VDE listed and approved by a licensed electrician complying to all local codes using 16 amps with a maximum 10 milliamp trip. Contact your authorized spa dealer.
- MARNING: Always test the Ground Fault Circuit Interrupter (GFCI) before each use of the spa. If the GFCI does not perform properly, a ground current is flowing indicating the possibility of electric shock. Disconnect power to the spa until the fault has been identified and corrected.
 - Do not bury the power cord. A buried power cord may result in death or serious personal injury due to electrocution if direct burial-type cable is not used, or if improper digging occurs.
- A WARNING: To reduce the risk of electrical shock, replace a damaged cord immediately. Failure to do so may result in death or serious personal injury due to electrocution.
 - A ground terminal (pressure wire connector) is provided on the control box inside the unit to permit connection of a minimum No. 6 mm² (10 AWG) solid copper bonding conductor between this point and any metal equipment, metal water pipe, metal enclosures of electrical equipment, or conduit within 1.5 m (five feet) of the unit as needed to comply with local requirements. If the spa is located on a reinforced concrete pad, the reinforced steel should also be bonded to the ground terminal.

DANGER: RISK OF ELECTRICAL SHOCK

- Install at least 1.5 m (five feet) from all metal surfaces. A spa may be installed within 1.5 m (five feet) of a metal surface if each metal surface is permanently connected by a minimum No. 6 mm² (10 AWG) solid copper conductor attached to the wire ground connector on the terminal box that is provided for this purpose.
- Do not permit any electrical appliances, such as a light, telephone, radio, or television within 1.5 m (five feet) of a spa. Failure to maintain a safe distance may result in death, or serious personal injury due to electrocution, if the appliance should fall into the spa.

DO:

- · Be sure your spa is connected to the power supply correctly use a licensed contractor.
- Disconnect the spa from the power supply before draining the spa or servicing the electrical components.
- Test the Ground Fault Circuit Interrupter(s) before each use.

DON'T:

- Use the spa with the equipment compartment door removed.
- Place electrical appliances within 1.5 m (five feet) of the spa.
- Use an extension cord to connect the spa to its power source. The cord may not be properly grounded and the connection is a shock hazard. An extension cord may cause a voltage drop, which will cause overheating of the jet pump motor and motor damage.
- Attempt to open the electrical control box. There are no user serviceable parts inside.

RISKS TO AVOID

🗥 DANGER: RISK OF INJURY

- To reduce the risk of injury to persons, DO NOT remove suction fittings (filter standpipes) located in the filter compartment.
- The suction fittings in the spa are sized to match the specific water flow created by the pump. Should the need arise to replace the suction fittings, or the pump, be sure that the flow rates are compatible.
- There is a danger of slipping and falling. Remember that wet surfaces can be very slippery. Take care when entering or exiting the spa.
- People with infectious diseases should not use the spa.
- · Keep any loose articles of clothing, long hair or hanging jewelry away from rotating jets or other moving components.

Increased side effects of medication

- The use of drugs, alcohol, or medication before or during spa use may lead to unconsciousness with the possibility of drowning.
- Persons using medications should consult a physician before using a spa; some medication may cause a user to become drowsy, while
 other medication may affect heart rate, blood pressure, and circulation.
- · Persons taking medications that induce drowsiness, such as tranquilizers, antihistamines, or anticoagulants should not use the spa.

Health problems affected by spa use

- · Pregnant women should consult a physician before using spa.
- Persons suffering from obesity or with a medical history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician before using spa.

Unclean water

• Keep the water clean and sanitized with correct chemical care. The recommended levels for your Hot Spot Spa are:

Free Available Chlorine (FAC):	3.0-5.0 ppm	Total Alkalinity:	125-150 ppm
Water pH:	7.4-7.6	Calcium Hardness:	150-200 ppm

(Refer to Water Quality and Maintenance section for complete instructions.)

IMPORTANT: Turn on the jet pump for a least ten minutes after adding ANY spa water chemicals into the filter compartment.

• Clean the filter cartridge monthly to remove debris and mineral buildup which may affect the performance of the hydromassage jets, limit the flow, or trip the high limit thermostat which will turn off the entire spa.

AVOIDING THE RISK OF HYPERTHERMIA

Prolonged immersion in hot water can result in HYPERTHERMIA, a dangerous condition which occurs when the internal temperature of the body reaches a level above normal (37°C or 98.6°F). The symptoms of hyperthermia include unawareness of impending hazard, failure to perceive heat, failure to recognize the need to exit the spa, physical inability to exit the spa, fetal damage in pregnant women, and unconsciousness resulting in a danger of drowning.

A WARNING:

The use of alcohol, drugs, or medication can greatly increase the risk of fatal hyperthermia in hot tubs and spas.

TO REDUCE THE RISK OF INJURY:

- The water in the spa should never exceed 40°C (104°F). Water temperatures between 38°C (100°F) and 40°C (104°F) are considered safe for a healthy adult. Lower water temperatures are recommended for extended use (exceeding ten minutes) and for young children. Extended use can cause hyperthermia.
- Pregnant or possibly pregnant women should limit spa water temperatures to 38°C (100°F). Failure to do so may result in permanent injury to your baby.
- Do not use spa immediately following strenuous exercise.

Safety Information

AVOIDING THE RISK OF SKIN BURNS:

A WARNING:

- To reduce the risk of injury, before entering a spa the user should measure the water temperature with an accurate thermometer, since the tolerance of temperature-regulating devices may vary by as much as ±3°C (5°F).
- Test the water with your hand before entering the spa to be sure it's comfortable.

IMPORTANT SPA INSTRUCTIONS

The following contains important spa information, and we strongly encourage you to read and apply them.

DO:

- Use and lock the cover when the spa is not in use, whether it is empty or full.
- Follow the Spa Care and Maintenance recommendations stated in this manual.
- Use only approved accessories and recommended spa chemicals and cleaners.

DON'T:

- Leave the Hot Spot spa exposed to the sun without water or the cover in place. Exposure to direct sunlight can cause solar distress of the shell material.
- Roll or slide the spa on its side. This will damage the siding.
- Lift or drag the vinyl cover by using the cover lock straps; always lift or carry the cover by using the handles.
- Attempt to open the electrical control box. There are no user serviceable parts inside. Opening of the control box by the spa owner will
 void the warranty. If you have an operational problem, carefully go through the steps outlined in the Troubleshooting section. If you are not
 able to resolve the problem, contact your authorized Hot Spot dealer. Many problems can easily be diagnosed over the telephone by an
 Authorized Service Technician.

SAVE THESE INSTRUCTIONS

INSTALLATION INSTRUCTIONS SITE PREPARATION

You probably have a spot picked out for your new spa, whether it's indoors or outdoors, on a patio or on a deck. Just make sure you check the following:

- Always put your spa on a structurally sound, level surface. A filled spa can weigh a great deal. Make certain that the location you choose can support the weight of your filled spa.
- Don't forget to level your spa before filling it. (See the Spa Leveling Preparation section of this manual.)
- Locate your equipment compartment, which houses all of the electrical components, in a place where
 water will drain away from it. Allowing water into the equipment compartment can damage the electronics,
 or may result in tripping your house's circuit breaker.
- Leave access to the equipment compartment for periodic spa care and maintenance.

 \triangle WARNING: Damage to the spa's equipment compartment components or internal plumbing as a result of rodent infestation is <u>NOT</u> covered under your warranty!

OUTDOOR AND PATIO INSTALLATION

No matter where you install your new spa, it's important that you have a solid foundation to support it. Structural damage to the spa, resulting from incorrect installation or placement on an inadequate foundation, is not covered under the spa's limited warranty.

If you install the spa outdoors, we recommend a reinforced concrete pad at least four inches thick. The reinforcing rod or mesh in the pad should be attached to a bond wire.

DECK INSTALLATION

To be certain your deck can support your spa, you must know the deck's maximum load capacity. Consult a qualified building contractor or structural engineer. To find the weight of your spa, its contents and occupants, refer to the Spa Specifications chart on the back cover. This weight per square foot must not exceed the structure's rated capacity, or serious structural damage could result.

INDOOR/BASEMENT INSTALLATION

Be aware of some special requirements if you place your spa indoors. Water will accumulate around the spa, so flooring materials must provide a good grip when wet. Proper drainage is essential to prevent a build-up of water around the spa. When building a new room for the spa it is recommended that a floor drain be installed. The humidity will naturally increase with the spa installed indoors. Water may get into woodwork and produce dry rot, mildew, or other problems. Check for airborne moisture's effects on exposed wood, paper, etc. in the room. To minimize these effects, it is best to provide plenty of ventilation to the spa area. An architect can help to determine if more ventilation must be installed.

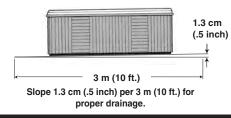
CAUTION: Do not install the spa on a heated floor.

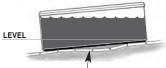
Your spa dealer can help you with local information such as zoning regulations and building codes.

▲ WARNING: Please keep the area around your spa well ventilated when it is installed indoors or in a confined area. Inadequate ventilation around the spa could cause a build-up of a higher-than-normal concentration of spa chemicals and/or bacterial fragments. These dispersed spa chemicals and/or bacterial fragments can be inhaled, and may result in breathing difficulties or lung damage in certain people suffering from a compromised immune system or respiratory infection. If you or other bathers are affected by this condition, please seek medical attention as soon as possible.

In addition to the above, properly clean and maintain your spa as follows:

- Follow all procedures in this owner's manual and printed instructions on all water care (chemical) products packaging.
- Test the water regularly to ensure proper levels of sanitizers, pH, and other water care requirements.
- Drain, clean, and refill your spa with fresh water on a regular schedule, and in accordance with this owner's manual.
- Clean the filter(s) at least once per month.
- Check to make sure you have proper circulation throughout your spa water system.
- Have spa users bathe before entering the spa water.





Stepping stones or brick may settle causing the spa to be unlevel.



Lowering the top of the spa to deck level substantially increases the potential of accidental entry. Contact your Hot Spot Dealer for more information and consult a licensed building contractor to design or evaluate your custom decking requirements.

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SPA LEVELING PREPARATION

Concrete sloped at 2.5 cm per 3 m is preferred so that rain water and water spillover will run off and not puddle underneath the spa (water under the spa for long periods of time may cause the wood to deteriorate). Other options are brick, stepping stone, or blocks.

It is important to note that soft surfaces, even when stepping stones are used to evenly distribute the weight of the spa, will have a tendency to settle, thus resulting in an unleveled spa.

NOTE: Placing the spa on grass or dirt may increase the amount of debris which is inadvertently brought into the spa water and may cause harm to your equipment as well as the spa surface, which is not covered under warranty.

DELIVERY ACCESS

First, locate the dimensions of your spa on the following chart. The dimensions shown are the measurements of the spa in the vertical position, laid on its side.

Model	Width W	Length L	Height H
La Palma™ (LAPE)	96.5cm	231cm	231cm
Mallorca® (MALE)	91.4cm	213.4cm	213.4cm
Sorrento [®] (SORE)	91.4cm	198.9cm	198.9cm

Next, contact your dealer to find the height and width added by the delivery cart which the dealer will use to deliver your new spa. Use the height of the cart plus the dimension shown as H to determine the vertical clearance required to pass the spa and cart. Use the width of the cart, or dimension W, whichever is greater, to determine the maximum width of clearance necessary.

NOTE: It may be necessary to allow for additional over-head clearance if the spa will be rolled up or down an incline or moved up or down a short flight of stairs.

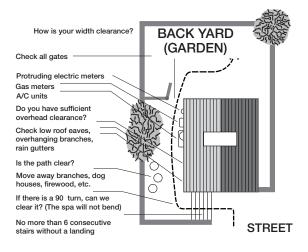
Use the information below to determine the requirements for access to your desired location.

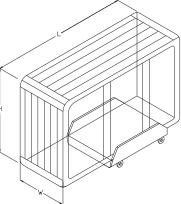
It may be necessary to remove a gate, part of a fence, or other movable obstructions in order to roll the spa to its installation site. About ten percent of the time, a crane is the only way to install the spa by lifting it to its final destination.

If the spa has to be taken off of the cart to go over a wall (either because the entry area is too narrow, the eaves are too low, the corner is too tight, or the stairway is too steep), a crane will be required. Don't be alarmed!

The crane has a truck-mounted boom which can fit right in your driveway. It is run by a licensed and insured operator. For a charge, the crane operator will lift your spa over walls, buildings, or any other obstruction and place it as close to the installation site as possible. The Hot Spot[®] spa delivery personnel will supervise the crane delivery and complete the spa installation. Crane delivery typically takes an average of 30 minutes to complete.

NOTE: If your spa delivery requires the use of a crane, you may be required to pay for its services at the completion of the delivery.





GROUND PREPARATION

Your Hot Spot spa has been engineered to perform on all kinds of common yard surfaces. While a concrete slab is best for long-term use*, other foundations are acceptable so long as a level base is prepared prior to delivery. Three foundation base pictures, shown at right, represent examples of alternatives to a concrete slab for spas installed without gazebos or other accessories.

*NOTE: A reinforced concrete pad at least four inches thick or structurally sound deck able to support the "dead weight" found in the spa specification chart is recommended for your Hot Spot spa.

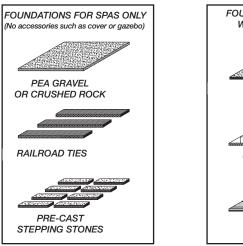
INSTALLATION NOTES:

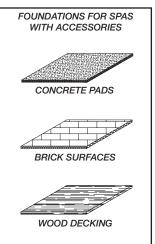
- If stepping stones or railroad ties are selected for the spa foundation, they should be placed at the designated leveling areas of your spa to maintain even distribution of the spa weight.
- It is important to note that soft surfaces, even when stepping stones are used to distribute the weight of the spa as evenly as possible, will still have a tendency to settle unevenly, resulting in an unlevel spa.
- Remember, placing the spa on grass or dirt may increase the amount of debris which is inadvertently brought into the spa water on the user's feet.

If you are purchasing a deck package or a gazebo with your spa, a solid foundation becomes mandatory. Placing them on any surface other than a single level pad could create problems with their installation. Pictured at right are a few of the recommended surfaces.

As a homeowner, it is your responsibility to provide a suitable, level foundation for your spa. Keep in mind that most delivery crews are not equipped to level and prepare spa sites.

If you are interested in having a concrete slab, brick surface, or wood deck installed, your Hot Spot dealer should be able to suggest a qualified, licensed contractor.





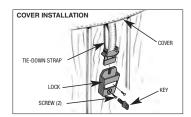
SPA COVER INSTALLATION

- Place the cover squarely on the spa.
- Position the tie-down locks included with your cover on the side of the spa so that they are
 easily reached by the cover tie-down straps. Allow for about 1.5 cm to 2 cm of slack in the
 straps to make it easy to insert straps into locks and to compensate for vinyl shrinkage in
 cold weather.
- Attach the locks with the screws provided and insert the cover tie-down straps into the locks.

NOTE: Keeping the cover in place any time the spa is not in use will reduce the amount of time the heater operates, thereby minimizing operating costs.

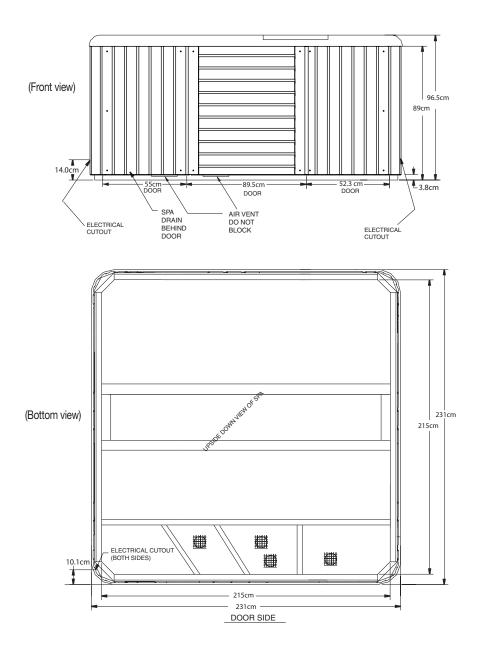
DANGER. RISK OF INJURY.

- Never leave a spa uncovered or unattended.
- Never leave a spa cover unlocked.
- Do not stand, sit, or lie on the cover.



LA PALMA (Model LAPE)

Dimensions NOTE: All dimensions are approximate; measure your spa before making critical design or pathway decisions.

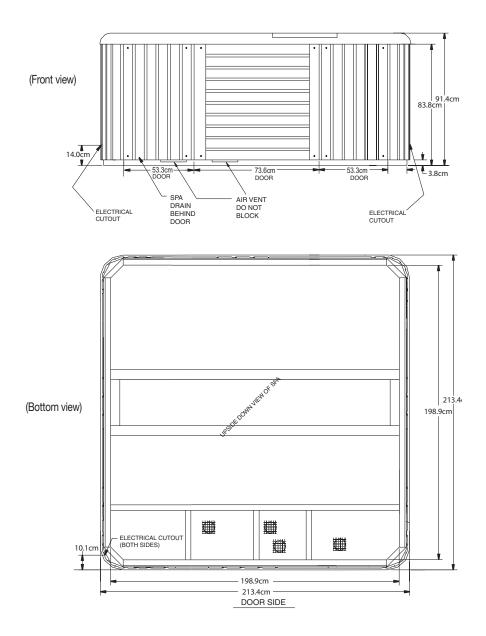


NOTE: Watkins Manufacturing Corporation recommends that the La Palma be installed on a minimum 10cm thick reinforced concrete pad or structurally sound deck able to support the "dead weight" found in the spa specification chart. WARNING: THE LA PALMA MUST NOT BE SHIMMED IN ANY MANNER.

MALLORCA (Model MALE)

Dimensions

NOTE: All dimensions are approximate; measure your spa before making critical design or pathway decisions.

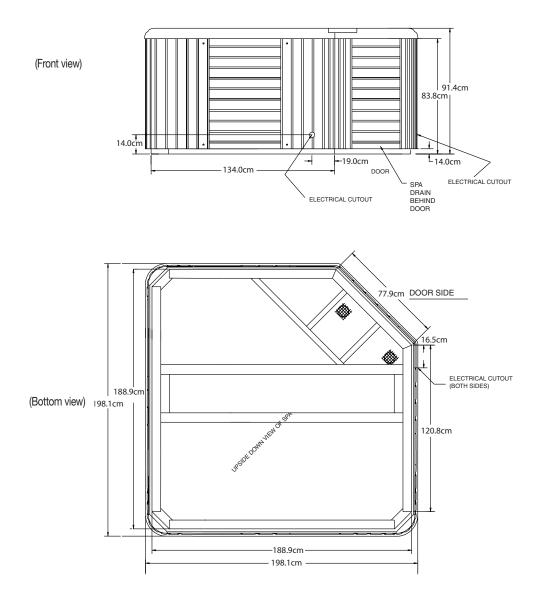


NOTE: Watkins Manufacturing Corporation recommends that the Mallorca be installed on a minimum 10cm thick reinforced concrete pad or structurally sound deck able to support the "dead weight" found in the spa specification chart. WARNING: THE MALLORCA MUST NOT BE SHIMMED IN ANY MANNER.

SORRENTO (Model SORE)

Dimensions

NOTE: All dimensions are approximate; measure your spa before making critical design or pathway decisions.



NOTE: Watkins Manufacturing Corporation recommends that the Sorrento be installed on a minimum 10cm thick reinforced concrete pad or structurally sound deck able to support the "dead weight" found in the spa specification chart.

WARNING: THE SORRENTO MUST NOT BE SHIMMED IN ANY MANNER.



ELECTRICAL INSTALLATION ELECTRICAL REQUIREMENTS AND PRECAUTIONS

Your Hot Spot spa has been carefully designed to give you maximum safety against electrical shock. Connecting the spa to an improperly wired circuit will negate many of the spa's safety features. Improper wiring may also cause electrocution, risk of fire, and other risks of injuries. Please read and follow the electrical installation requirements and instructions for your spa completely!

HOT SPOT SPAS MUST BE WIRED IN ACCORDANCE WITH ALL APPLICABLE NATIONAL AND LOCAL ELECTRICAL CODES. ALL ELECTRICAL WORK SHOULD BE DONE BY AN EXPERIENCED, LICENSED ELECTRICIAN. WE RECOMMEND THE USE OF APPROPRIATE ELECTRICAL CONDUIT, FITTINGS, AND WIRE FOR ALL CIRCUITS.

The Sorrento spa requires a 16 amp, single phase, 230 volt, three wire service (one line, one neutral, one ground). Converting the Sorrento to a 20 amp service will allow the jet pump to operate simultaneously with the heater. The *Mallorca spa requires a* 25 amp single phase, 230 volt, three wire service (one line, one neutral, one ground) found on the next page. Additionally, one main disconnect switch with at least 3 mm separation between contacts must be used for all electrical circuits to the spa.

Mount the subpanel according to local codes, but not closer than 1.5 meters (5 feet) away.

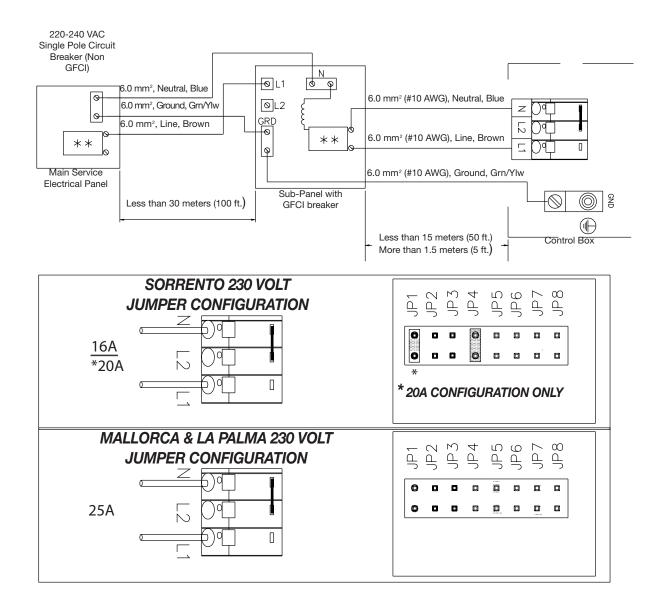
CONDUIT INSTALLATION INSTRUCTIONS

- 1. To connect the electrical service, first remove the screws from the equipment compartment door. Carefully pull the door panel down and away in order to remove it completely from the spa.
- 2. Locate the control box. Loosen the screws on the front of the control box. Remove the screws and the control box cover.
- 3. Route the electrical conduit through the access opening on either side of the spa.
- 4. Connect the supply conduit to the control box and connect the wiring as detailed on the next page, or on the wiring diagram label on the inside of the control box cover.
- A WARNING: Removing or bypassing any GFCI breaker will result in an unsafe spa and will void the spa's warranty.

IMPORTANT: Should you ever find the need to move or relocate your *Hot Spot* spa, it is essential that you understand and apply these installation requirements. Your *Hot Spot* spa has been carefully engineered to provide maximum safety against electric shock. Remember, connecting the spa to an improperly wired circuit will negate many of its safety features.

NOTE: Long wiring runs may require larger-gauge wire than stated.

ELECTRICAL & JUMPER CONFIGURATION



SPA SPECIFICATIONS & ILLUSTRATION LA PALMA (MODEL LAPE)

HORIZONTAL DIMENSIONS:	231 cm. (91") square
HEIGHT (without cover):	97 cm. (38")
EFFECTIVE FILTER AREA:	6.0 sq. meters (65 sq. ft.)
HEATER:	1000 watts (1.0 kW)
WATER (capacity):	1628 liters (430 gallons)
WEIGHT:	436 kg dry (961 lbs.), 2566 kg. filled (5656 lbs.)
	(Includes weight of water and 7 adults @ 79.4 kg. each)
DEAD WEIGHT (filled):	. 555 kg. per sq. meter, 110 lbs. per sq. ft.
ELECTRICAL REQUIREMENTS:	230 volt 25 amp single phase G.F.C.I. circuit
NOTE:	All wiring must be performed by a licensed electrician.
CERTIFICATIONS:	CE Listed

OVERHEAD VIEW

- A. Air Control Lever
- B. Diverter Valve
- C. Control Panel
- D. Spa Light
- E. Filter Compartment Cover
- F. Temperature Sensor
- G. Precision® Jets
- H. Adjustable Hydromassage Jet
- I. Outlet for optional Ozone
- J. Drain
- K. Pillow
- L. Waterfall
- M. Waterfall On/Off Valve
- N. Stereo Speaker (Stereo Model Only)
- O. Stereo Wired Remote (Stereo Model Only)
- P. Spa Frog



SPA SPECIFICATIONS & ILLUSTRATION MALLORCA (MODEL MALE)

HORIZONTAL DIMENSIONS:	213 cm. (84") square
HEIGHT (without cover):	91 cm. (36")
EFFECTIVE FILTER AREA:	75 sq. ft. (6.97 sq. meters)
HEATER:	1000 watts (1.0 kW)
WATER (capacity):	1363 liters (360 gallons)
WEIGHT:	320 kg dry (706 lbs.), 2103 kg. filled (4636 lbs.)
	(Includes weight of water and 6 adults @ 79.4 kg. each)
DEAD WEIGHT (filled):	. 490 kg. per sq. meter, 100 lbs. per sq. ft.
ELECTRICAL REQUIREMENTS:	230 volt 25 amp single phase G.F.C.I. circuit
NOTE:	All wiring must be performed by a licensed electrician.
CERTIFICATIONS:	CE Listed

OVERHEAD VIEW

- A. Air Control Lever
- B. Control Panel
- C. Spa Light
- D. Filter Compartment Cover
- E. Temperature Sensor
- F. Precision® Jets
- G. Adjustable Hydromassage Jet
- H. Outlet for optional Ozone
- I. Drain
- J. Pillow
- K. Waterfall
- L. Waterfall On/Off valve
- M Spa Frog



SORRENTO (MODEL SORE)

HEIGHT (without cover):	
EFFECTIVE FILTER AREA:	
HEATER:	
WATER (capacity):	
WEIGHT:	
(Includes weight of water and 4 adults @ 79.4 kg. each.	.)
DEAD WEIGHT (filled):	
ELECTRICAL REQUIREMENTS:	
NOTE:All wiring must be performed by a licensed electrician.	
CERTIFICATIONS:CE Listed	

OVERHEAD VIEW

- A. Air Control Lever
- B. Control Panel
- C. Spa Light
- D. Filter Compartment Cover
- E. Temperature Sensor
- F. Precision® Jets
- G. Adjustable Hydromassage Jet
- H. Diverter Valve
- I. Outlet for optional Ozone
- J. Drain
- K. Pillow
- L Spa Frog



OPERATING INSTRUCTION

START-UP AND REFILL PROCEDURES

Your Hot Spot spa has been thoroughly tested during the manufacturing process to ensure reliability and long-term customer satisfaction. A small amount of water may have remained in the plumbing after testing and, as a result, may have spotted the spa shell or the spa siding prior to delivery. Before filling the spa, wipe the spa shell clean with a soft rag.

The following instructions must be read and followed exactly to ensure a successful start-up or refill.

CAUTIONS

- Do not fill the spa with hot water, as tripping of the high-limit thermostat may result.
- DO NOT CONNECT POWER TO AN EMPTY SPA. Power to the spa automatically activates critical components within the spa, such as controls, heater, and other systems. If power is supplied to these components prior to the spa being filled, the components will be damaged, and this may result in a non-warranty component failure.
- · Do not use your spa after filling until all of the steps listed below are completed.
- Do not add chlorine if treating your spa with polyhexamethylene biguanide (Biguanide, PHMB, eg. BaquaSpa™) sanitizer.
- Before filling your spa for the first time, remove the equipment compartment door and check to ensure that the unions on either side of the pump(s) and heater are hand-tight.
- 1. Ensure the drain is closed and removing the filter compartment cover, skimmer basket, weir, and filter. Then insert the end of a garden hose into the filter hole and begin filling the spa. The water level of your *Hot Spot* spa should be maintained at a level 2.5 cm above the highest jet in the spa. Reinstall the skimmer basket, weir, and filter once the spa is filled.

IMPORTANT: Watkins[®] Manufacturing Corporation does not recommend that the spa be filled with "softened" water, as this may damage the spa's equipment.

- Install SPA FROG bromine and mineral cartridges. See Spa Frog Replacement Instruction section and install the cartridge.
 IMPORTANT: Each time the spa is filled with water, you must remove and reinstall the SPA FROG cap, even if you are not replacing the cartridge, in order to properly prime the jet pumps.
- 3. AFTER the spa has been filled with water and the equipment compartment door is secured, power must be applied to the spa.
- 4. The jet pump(s), heating system and all internal plumbing will achieve a partial prime as the spa is filled. To check the operation of the jet system and to purge any remaining air from the heating system, push the JETS button on the control pad twice (three times for Mallorca[®]) to make the jet pump(s) run on high speed for one minute. Once the jet system is fully operational (as indicated by strong, non-surging jets), priming of the spa is complete. If you do not feel a steady stream of water from your jets, refer to the instructions for priming the pump in the SPA TROUBLESHOOTING section in the back of this manual.
- 5. Adjust Total Alkalinity (TA) to 125 ppm, Calcium Hardness (CH) to 150 ppm, then spa water pH to between 7.4 and 7.6. These procedures are listed in the "Water Quality and Maintenance" section.

IMPORTANT: Add spa water chemicals directly into the filter compartment after activating "Clean Cycle" (Press SET, then Jets button).

OPERATION NOTES:

- 1. Your spa is equipped with a ten-minute timer delay on the heating/maintenance mode. Whenever the jet pump has been turned off (and a one-and-a-half-degree temperature drop has occurred)) or the temperature control has been turned up, it will take ten minutes before the low speed of the jet pump and heater become activated. Always push the JETS button to turn off the jet pump when exiting the spa. In both the 16 and 25 amp electrical configuration, the heating system will not operate simultaneously when the high speed pump is on.
- 2. The spa controller has an automatic one-hour "time-out" feature should the high speed jet mode be left on inadvertently. After one hour of continuous operation, the controller will automatically return to the maintenance/heating mode.
- 3. The spa controller also has a six-hour "time-out" feature should the light be left on inadvertently. After six hours of continuous operation, the controller will automatically turn the light off.

HEATING AND HYDROMASSAGE SYSTEMS

The *Hot Spot* Spa uses a two-speed jet pump to operate its hydromassage jets and to circulate the spa water through the heating system (the Mallorca is also equipped with a single high speed jet pump used for jets only). The low speed mode of the pump, which is activated automatically by the control thermostat, will cause the spa water to be drawn slowly in through the filter, the heater, and into the pump. The pump, in turn, will push the water back into the spa through the jets. When the JETS button is pushed one time, the spa user can activate the low speed of the jet pump. (The heater may or may not be on, depending on whether the control thermostat has indicated a demand for heat.) When the JETS button is pushed a second time, the high speed of the jet pump will be activated. (This will automatically deactivate the heater.) On the Mallorca, when the JETS button is pushed a third or fourth time, the heating system will not activate.

If a drop in the water temperature has occurred, the spa heater will operate simultaneously only when the jet pump is operating in low speed. When the high speed mode of the jet pump is turned off, the spa will enter a ten-minute "tranquil mode." During this time the heating system (and simultaneous operation of the jet pump at low speed) will not operate (unless the JETS button is pushed), even if the water temperature has dropped below the control setting. Once the ten-minute period has expired, the spa controller will switch to the maintenance mode and the heating system will be automatically activated.

The Hot Spot spa is equipped with a state-of-the-art heating system. The system uses an exclusive "flow through" No-Fault® stainless steel heater.

HYDROMASSAGE JETS

The larger jets in your spa allow you to re-direct the jet stream by changing the position of the nozzle.

The Air Control lever is used to change the air intensity of all jets simultaneously.

You can also regulate the force of the massage by rotating the jet face clockwise to reduce the force or counter-clockwise to increase the force. Notice that turning off the flow to some jets increases the flow to the other jets. To avoid damage to your spa's plumbing and components, **do** not turn off more than half of these jets at the same time.

Directional nozzles come standard on the Hot Spot models, however, a dual port rotary nozzle can be placed in any jet location desired. The directional nozzles can be removed by rotating the tabs to either side of the nozzle then grasping the nozzle and gently pulling away from the jet faceplate.

ACCESSORY NOTE: dual port rotating nozzles are available from your Hot Spot dealer to replace the directional adjustable nozzles.

PRECISION® JETS

Precision jets are small. They are designed to perform a soft, soothing massage on your back and shoulders. Adjust their pressure using the Air Control lever.

AIR CONTROL SYSTEM

AIR CONTROL VALVE: Turning the Air Control lever to the MAX position allows for the same volume of air to flow to all individual jets and Precision jets simultaneously. The jet faceplate on the larger jets is then used to control the water intensity of each hydromassage jet.

NOTE: Always turn the Air Control lever to the MIN position anytime the spa is not being used. This will help make the spa operate more quietly and heat more efficiently when the vinyl cover is in place.

DIVERTER VALVE (LA PALMA & SORRENTO MODELS ONLY)

The diverter valve on your spa allows you to direct the flow of water from the pump to several combinations of jets. The functions of this diverter valve can best be learned by experimentation as follows:

- 1. Set all air controls to the "ON" position by rotating counterclockwise.
- 2. Turn on the pump.
- 3. Turn the handle on the diverter valve and see which groups of jets are affected. (Note that you can adjust the diverter valve to any position between the two possible extremes to achieve the jet pressure that feels best to you.)

IMPORTANT: Your spa is not designed to provide full power to all jets when the diverter valve is in the "mid" position.

SAFETY EQUIPMENT

- A. HEATER HIGH-LIMIT SWITCH: The heater high-limit sensor is located on the heater assembly. If for any reason the internal temperature of the heater exceeds 49°C (120°F), the high-limit circuit will trip and turn off the spa. The control panel display will display - . The heater high-limit may be reset when the water temperature within the heater has cooled to approximately 43°C (110°F). Reset the heater high-limit by simply disconnecting power to the spa for thirty seconds. The cause of the overheating must be located to prevent a recurrence. The most common cause of limit-tripping is inadequate water flow through the heating system. This may be caused by an obstruction within the pump water lines (filter, pump intakes or internal plumbing), the non-function of the low-speed mode of the jet pump, or the malfunction of the control thermostat. Once the cause has been identified and corrected, and the sensor has cooled, reset spa by simply disconnecting power to the spa for thirty seconds.
- B. PRESSURE SWITCH: The pressure switch is located inside the control box on the heater, and is designed to prevent heater operation during a no or low flow condition. If for any reason flow through the heater is reduced or stopped, the pressure switch will trip. If the pressure switch has detected a no or low flow condition, the control panel will display _: _: _: _: The most common causes of inadequate heater flow are a dirty or clogged filter, obstruction in the plumbing lines, and non-operation of the low speed heat pump. Additionally, the control panel will display _: _: _: _: If the pressure switch senses flow through the heater when the jet pump is not activated. Contact your Authorized Service Technician.
- C. CONTROL THERMOSTAT: The control thermostat helps regulate the temperature of the water. If for any reason something were to happen to this device, the RERDY icon on the control panel will flash.

Contact your Authorized Service Technician.

SPA CONTROL PANEL

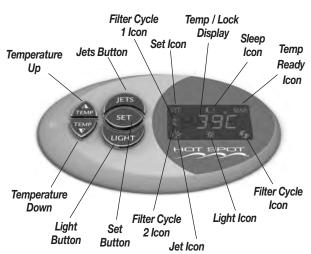
Your control panel consists of an LED display and convenient touch pads that allow you to set the water temperature and adjust the skim/filter cycle settings, lock spa temp, lock entire spa functions, as well as control the hydrotherapy jets, and light from spa-side.

LED DISPLAY

The LED display on your spa-side control panel continually shows the spa's actual water temperature. In certain situations, it will also display other messages. See TROUBLESHOOTING section.

TEMPERATURE CONTROL

The set temperature range is from 27°C to 40°C (80°F to 104°F). (The temperature of any setting may rise slightly depending on the current use and condition of your spa, and outside temperature.) To reach the Whenever power is disconnected and then reconnected to the spa,





the water temperature setting will

automatically return to the last temperature entered into the program.

Pressing the Temp Up (\blacktriangle) button displays the spa's set temperature. To increase the set temperature, press the Temp Up (\bigstar) button again, once for each degree of increased temperature desired. If you hold the button down, the set temperature will increase by one degree every half second.

Pressing the Temp down (♥) button displays the spa's set temperature. To decrease the set temperature, press the Temp down (♥) button again, once for each degree of decreased temperature desired. If you hold the button down, the set temperature will decrease by one degree every half second.

JET PUMP CONTROL

Pressing the Jet button changes the jet pump functions, depending on the number of presses:

La Palma & Mallorca Spas only:

- 1st press:
 Two-speed jet pump runs on low speed

 2nd press:
 Two-speed jet pump runs on high speed

 3rd press:
 One-and Two speed jet pumps run on high speed

 4th press:
 One-speed jet pump runs on high speed
- 5th press: Both jet pumps are off.





Sorrento Spa only:

1st press:	Two-speed jet pump runs on low speed
2nd press:	Two-speed jet pump runs on high speed
3rd press:	Jet pump off

- During filter cycles or when the thermostat is calling for heat, the pump's low speed operates automatically and cannot be turned off by pressing the **Temp Up** (\blacktriangle) or **Temp Down** (\triangledown) touch pad.
- The pump on high speed automatically turns off after operating for one hour. The pump on low speed automatically turns off after operating for one hour.
- · When the jets are active, the JETS Icon on the control panel will illuminate.

LIGHT CONTROL

READY	
39°	
*	

Your Hot Spot[®] spa is equipped with a blue LED spa light. Press the LIGHT button to turn it on. The light automatically turns off after six hours. When the light is active, the LIGHT lcon on the control panel will illuminate. Press it a second time to turn the light to a medium light intensity, a third time for a low light intensity and a fourth time will turn it off. For enhanced spa enjoyment, an optional six color wheel light feature is available to create your desired ambience.

SPLENDORS® LED LIGHTING (OPTIONAL)

The Splendors LED lighting system allows you to brighten up your spa experience through different multi-colored lights: red, blue, white, purple, amber, and aqua. You can choose one stationary color or you can cycle through all the colors with the automatic color wheel.

To activate, press the SET button followed by the LIGHT button. To select a specific color, push the LIGHT button (if within 5 seconds) while the desired color is displayed. If 5 seconds have passed, after color wheel activation, you will need to press SET followed by the LIGHT button to select a specific color. The Splendors LED lighting option is a great way to personalize your spa experience.

FILTER CYCLES



When the spa is first powered up, the automatic filter cycle will wait 10 minutes before starting. Your spa will automatically turn the first filter cycle on for 60 minutes on low speed. The second filter cycle will activate for 30 minutes, 12 hours later. The filter cycle icon, F1 or F2 will be displayed in the control panel.

NOTE: The optional FreshWater[®] III ozone system only works during the filter cycle.

To modify the length of either filter cycle:

Press and hold the SET button for approximately three seconds. Α.

C.

D.

Β. Press the LIGHT button to select filter cycle 1 or 2 (F1 or F2 will be displayed).



Using the Temp Up (\blacktriangle) or the Temp Down (∇) button, adjust the value as desired, from 0 to 6 hours.

Programming will then be saved 10 seconds after last button is pressed. The display will then revert back to Temperature display.

The filter cycle will activate the jet pump on low speed for the entire cycle. When activated, the filter cycle lcon on the display is turned on. If the temperature exceeds the set point by three degrees F for more than three hours, the system will cancel the FILTER cycle and the filter lcon will blink for the remaining filter cycle time. Should the temperature cool down to 1 degrees C below the set point before the end of the cycle, the cycle will resume for the rest of the time. Should you use the spa during the filter cycle by placing the jet pump on high speed, the FILTER Icon will blink. Once the jet pump has been shut off, a ten minute tranquil mode begins (FILTER Icon will be blinking during tranquil mode) before the filter cycle will resume. The blinking filter Icon indicates that the filter cycle timer is still counting, but the cycle has been temporarily interrupted.

CLEAN CYCLE



The Clean Cycle has been provided as a convenient timer for water maintenance. When the Clean Cycle is initiated, the Jet pump will activate in high speed. The jet pump icons will flash on and off until the cleaning cycle is complete. The total cleaning cycle time is ten minutes. If the clean cycle does not engage, make sure the SPA LOCK is deactivated. To activate the Clean Cycle, press the SET button followed by the JETS button.

SLEEP MODE

The Sleep Mode operation is a feature that minimizes pump operation during quiet evening hours. For example, if Filter Cycle 1 (F1) is set to activate at 8:00 a.m., by default, Filter Cycle 2 (F2) will activate at 8:00 p.m. (12 hours later). During 8:00 p.m. to 8:00 a.m., if the spa should call for heat, the pump and heater will activate to heat the spa under normal temperature demand. However, when in Sleep Mode, should the spa call for



heat, the pump and heater will be suspended after Filter Cycle 2 (F2) until the activation of Filter Cycle 1 (F1), at 8:00 a.m. to minimize pump activation during quiet evening hours.

Important: Power-up of the spa starts the F1 default sequence. In order for the sleep mode to work in the evening hours, the spa must be powered up in the early morning hours. The Sleep Mode will always be active the 6-12 hours between the end of (F2) and the begining of (F1) depending on how the filter cycle program is set.

Note: If temperature drops below 80 degrees, heater will automatically activate to prevent spa from freezing.

To activate Sleep Mode feature, press and hold Temp Up (\blacktriangle) & Temp Down (∇) buttons together for 3 seconds. This will activate the feature and override the normal temperature demand. When these buttons have been engaged, a Moon & Stars icon (Sleep Icon) will appear in the display of the control panel, indicating this feature has been activated. To deactivate this feature, simply press and hold Temp Up (\bigstar) & Temp Down (∇) buttons together for 3 seconds once again.

LOCKING FEATURES

The locking features, TEMPERATURE LOCK and SPA LOCK, are enabled from the control panel by a specific combination of buttons. Once enabled, a lock will remain active until the specific button combination is applied to disable the lock. Even if power is disconnected from the spa and soon thereafter reapplied (such as a power outage), the lock will remain in place.

SPA LOCK



The Spa Lock feature deactivates all of the functions of the control panel. It is generally used to prevent unwanted use of the spa.

To activate the Spa Lock, press SET button. When the SET icon flashes press the Temp Down (♥) button. Do not press any other button on the control panel until the SET icon stops flashing. **SLOC** is then displayed.

To deactivate the Spa Lock, press SET button. When the SET icon flashes press Temp Down (♥) button. Do not press any other button on the control panel until the SET icon stops flashing. The SLOC is no longer displayed.

TEMPERATURE LOCK



The Temperature Lock feature deactivates the temperature control function from the control panel. All other functions on the control panel will operate normally. Temperature Lock is most often used by those who do not want others to change the set temperature of the spa water.

To activate the Temperature Lock, press SET button. When the SET icon flashes press the Temp Up (**A**) button. Do not press any other button on the control panel until the SET icon stops flashing. **TLOC** is then displayed.

To deactivate the Temperature Lock, press SET button. When the SET icon flashes press the Temp Up (**A**) button. Do not press any other button on the control panel until the SET icon stops flashing. **TLOC** is no longer displayed.

MUSIC SOUND SYSTEM

The La Palma[™] music spa comes equipped with a music system and includes the following:

- JBL Stereo
- Four Bartop Speakers
- Bartop Stereo Control Panel Mode Button

NOTE: The operating instructions for the CD AM/FM Stereo have been included in the spa's Owner's Packet.

STEREO CONTROL PANEL MODE BUTTON

- Press " ① " to turn stereo on and off
- Press "BAND" button to switch between FM1,2,3 and AM.
- Press "MODE" button to source between CD/AM/FM/CD Changer.
- Press "VOL ▲ " button to increase volume.
- Press "VOL ▼ " button to decrease volume.
- Press "TRACK ▲ or ▼ " button to advance to the next track (in CD mode).
- Press "TRACK ▲ or ▼ " button to advance to the next available station (in radio mode).



LA PALMA (MODEL LAPE) JET SYSTEM MENU



RIGHT PUMP JET SYSTEM 1

- 3 Adjustable Hydromassage Jet on back wall.
- 1 Adjustable Hydromassage Jet on right back wall.
- 6 Directional Precision[®] Jets on front left wall.
- 1 Adjustable Hydromassage Jet on left wall.



RIGHT PUMP JET SYSTEM 2

- 6 Directional Precision® Jets on front left wall.
- 6 Adjustable Hydromassage Jet on back left wall.



LEFT PUMP JET SYSTEM 1

- 15 Directional Precision® Jets on right back wall.
- 1 Adjustable Hydromassage Jet on left front wall.
- 4 Directional Precision Jets on left front wall.
- 1 Water Feature



LEFT PUMP JET SYSTEM 2

- 3 Adjustable Hydromassage Jet on right wall.
- 1 Adjustable Hydromassage Jet on left front wall.
- 4 Directional Precision Jets on left front wall.
- 8 Directional Precision® Jets in footwell.
- 1 Water Feature



MALLORCA (MODEL MALE) JET SYSTEM MENU





- 8 Directional Precision® Jets on back left wall.
- 1 Adjustable Hydromassage Jet on back wall.
- 4 Directional Precision[®] Jets on back right wall.
- 2 Adjustable Hydromassage Jet on back right wall.
- Water feature



RIGHT PUMP

- 2 Adjustable Hydromassage Jet on left wall.
- 6 Directional Precision® Jets in footwell
- 3 Adjustable Hydromassage Jets in lounge.
- 2 Directional Precision® Jets in lounge

SORRENTO (MODEL SORE) JET SYSTEM MENU





JET SYSTEM 1

- 2 Adjustable Hydromassage Jet on right back wall.
- 8 Directional Precision[®] Jets on back right wall.

JET SYSTEM 2

- 2 Adjustable Hydromassage Jet on left back wall.
- 4 Directional Precision® Jets in footwell
- 2 Adjustable Hydromassage Jet on left wall.



WATER QUALITY AND MAINTENANCE

It's important to have clean water. Water maintenance is one of the least understood, yet most important areas of spa ownership. Your dealer can guide you through the process of achieving and maintaining perfect water in your spa, given your local conditions. Your program will depend on your water's mineral content, how often you use your spa, and how many people use it.

Watkins recommends that you either use an entirely chlorine-based system, or an alternative system which uses silver ions (the *FreshWater*_{Agt*} silver ion purifier). Watkins recommends the use of HotSpring *FreshWater* products. These are available from authorized HotSpring Dealers.

GENERAL INFORMATION THE THREE FUNDAMENTAL AREAS OF WATER MAINTENANCE:

- Water Filtration
- Chemical Balance/pH Control
- Water Sanitation

Water Sanitation is the responsibility of the spa owner, achieved through the regular and periodic (daily, if necessary) addition of an approved sanitizer. The sanitizer will chemically control the bacteria and viruses present in the fill water or introduced during use of the spa. Bacteria and viruses can grow quickly in undersanitized spa water.

The water's chemical balance and pH control are also the responsibility of the spa owner. You'll have to add chemicals to maintain proper levels of Total Alkalinity (TA), Calcium Hardness (CH) and pH. Proper water balance and pH control will minimize scale buildup, extend the life of the spa, and allow the sanitizer to work at top efficiency.

METHODS FOR TESTING THE SPA WATER

Accurate water testing and analysis is an important part of effectively managing your spa water. You must have the ability to test for:

- Total Alkalinity (TA)
- Calcium Hardness (CH)
- pH
- Sanitizer

Two types of testing methods are recognized and recommended by Watkins:

The Reagent Test Kit is a method which provides a high level of accuracy. The reagents come in either liquid or tablet form.

Test Strips are a convenient testing method used by many spa owners. Keep in mind that test strips are susceptible to heat and moisture contamination, which will result in inaccurate readings.

IMPORTANT: Always read and carefully follow the directions included with the Test Kit or Test Strips to ensure the accuracy of the test results.

BASIC CHEMICAL SAFETY

When using chemicals, read the labels carefully and follow directions precisely. Though chemicals protect you and your spa when used correctly, they can be hazardous in concentrated form. Always observe the following guidelines:

- Allow only a responsible person to handle spa chemicals. Keep them out of the reach of children.
- Accurately measure the exact quantities specified, never more. Do not overdose your spa.
- Handle all containers with care. Store in a cool, dry, well ventilated place.
- Always keep chemical containers closed when not in use. Replace caps on their proper containers.
- Don't inhale fumes or allow chemicals to come in contact with your eyes, nose, or mouth. Wash your hands immediately after use.
- Follow the emergency advice on the product label in case of accidental contact, or if the chemical is swallowed. Call a doctor or the local Poison Control Center. If a doctor is needed, take the product container along so that the substance can be identified.
- Don't let chemicals get on surrounding surfaces or landscaping.
- Don't use a vacuum cleaner to clean up chemical spills.
- Never smoke around chemicals. Some fumes can be highly flammable.
- Don't store any chemicals in the spa equipment compartment.

HOW TO ADD CHEMICALS TO THE WATER

IMPORTANT: All spa water chemicals (other than Spa Frog[®] cartridges), including MPS+ (shock), chlorine, granulated pH increaser or decreaser, granulated total alkalinity increaser, calcium hardness increaser, liquid stain and scale inhibitor, and liquid defoamer must always be added directly into the filter compartment while the jet pump is running in high speed mode, and it must run for a minimum of ten minutes.



To Administer Spa Water Chemicals:

- 1. Fold back the cover. Carefully remove and set aside the filter compartment cover.
- 2. Push the JET button twice to activate the jet pump's high speed mode.
- 3. Carefully measure the recommended amount of chemical and slowly pour it into the filter compartment. Use care not to splash chemicals on your hands, in your eyes, on the spa shell surface or on the siding.
- 4. After ten minutes, shut off the jet pump and close and lock the cover to complete the procedure. Risk of Drowning: Never leave an open spa unattended!

A WARNING: High sanitizer levels can cause discomfort to the user's eyes, lungs and skin. Always allow the sanitizer level to fall to the recommended range before using the spa.

IMPORTANT "SUPER CHLORINATION/NON-CHLORINE SHOCK TREATMENT" NOTE: After administering a super chlorination treatment or nonchlorine shock to your spa, leave the cover open for a minimum of twenty minutes to allow the oxidizer gas to vent. A high concentration of trapped oxidizer gas which may exist as a result of the shock treatment (not daily sanitation) may eventually cause discoloration or vinyl degradation to the bottom of the cover. This type of damage is considered chemical abuse and is not covered under the terms of the limited warranty.

THE HOT SPOT SPA WATER MAINTENANCE PROGRAM

Each step in your water maintenance program is dependent on the completion of the previous steps. Omitting a step or failing to reach the recommended range may cause an imbalance in your water's chemistry. Unbalanced water chemistry can damage the spa and its components as well as cause discomfort for the user.

FILLING THE SPA WITH WATER

- A. To prevent contaminants from entering the spa, Watkins Manufacturing Corporation recommends using the FreshStart®_{10,000} pre-filter when filling the spa with water. Always fill the spa through the filter compartment.
- △ WARNING: DO NOT use the FreshStart_{10.000} pre-filter if you plan to use granular bromine, SPA FROG or BaquaSpa[™] as your sanitizer.
- B. The FreshStart_{10,000} pre-filter is designed to remove unwanted contaminants such as rust, dirt, detergents and algae from the fill water. Dissolved minerals and metals such as lead, calcium, copper and iron are not removed.
- C. Instructions are included with the FreshStart_{10.000} pre-filter. When the spa is filled, proceed to the Start-Up and Refill Procedures.

BALANCING THE TOTAL ALKALINITY (TA)

- A. The recommended Total Alkalinity (TA) for your spa water is 125-150 ppm.
- B. Total Alkalinity is a measure of the total levels of carbonates, bicarbonates, hydroxides, and other alkaline substances in the water. TA is referred to as the water's "pH buffer". In other words, it's a measure of the ability of the water to resist changes in pH level.
- C. If the TA is too low, the pH level will fluctuate widely from high to low. Fluctuations in pH can cause corrosion or scaling of the spa components. Low TA can be corrected by adding Hot Spring[®] FreshWater pH/Alkalinity Up or sodium hydrogen carbonate.
- D. If the Total Alkalinity is too high, the pH level will tend to be high and may be difficult to bring down. It can be lowered by adding Hot Spring *FreshWater* pH/Alkalinity Down or sodium bisulfate.
- E. Once the TA is balanced, it normally remains stable, although the addition of more water with a high or low alkalinity will raise or lower the TA reading of the water.
- F. When the Total Alkalinity is within the recommended range, proceed to the next step.

BALANCING THE CALCIUM HARDNESS (CH)

- A. The recommended Calcium Hardness (CH) level for your spa is 150-200 ppm.
- B. Calcium Hardness is a measure of the total amount of dissolved calcium in the water. Calcium helps control the corrosive nature of the spa's water. That's why calcium-low water (commonly known as "soft" water) is not recommended. It is very corrosive to the equipment, and can cause staining of the spa shell. If the calcium level is too low, we recommend using HotSpring *FreshWater* Calcium Increaser to bring the calcium hardness level to within the recommended range.
- C. If the CH is too high (commonly known as "hard" water), formation of scale on the spa's shell surface and equipment can result. CH can be decreased by dilution a mixture of 75% hard and 25% soft water will usually yield a reading within the correct range. If soft water is not available or practical for you, a stain and scale inhibitor, such as Hot Spring *FreshWater* Stain and Scale Defense, should be added to the spa water, according to label instructions.
- D. Once the CH is balanced, it normally remains stable, although the addition of more water with a high or low calcium content will raise or lower the CH reading of the water.
- E. When the Calcium Hardness is within the recommended range, proceed to the next step.

BALANCING THE PH

- A. The ideal pH level for your spa water is 7.4-7.6.
- B. The pH level is the measure of acidity and alkalinity. Values above 7 are alkaline; those below 7 are acidic. Maintaining the proper pH level is extremely important for:
 - Optimizing the effectiveness of the sanitizer.
 - · Maintaining water that is comfortable for the user.
 - Preventing equipment deterioration.
- C. If the spa water's pH level is too low, the following may result:
 - The sanitizer will dissipate rapidly.
 - The water may become irritating to spa users.
 - The spa's equipment may corrode.

If the pH is too low, it can be increased by adding sodium hydrogen carbonate, or Hot Spring® *FreshWater* pH/Alkalinity Up, to the spa water.

D. If the pH level is too high, the following may result:

- The sanitizer is less effective.
- Scale will form on the spa shell surface and the equipment.
- The water may become cloudy.
- · The filter cartridge pores may become obstructed.

If the pH is too high, it can be decreased by adding sodium bisulfate, or Hot Spring FreshWater pH/Alkalinity Down, to the spa water.

NOTE: After adding sodium hydrogen carbonate, or sodium bisulfate, wait two hours before testing the water for pH. Measurements taken too soon may not be accurate.

- E. It is important to check the pH on a regular (weekly) basis. The pH will be affected by the bather load, the addition of new water, the addition of various chemicals, and the type of sanitizer used.
- F. When the pH is within the recommended range, proceed to the final step.

MAINTAINING THE SANITIZER LEVEL

- A. Sanitizer is extremely important for killing algae, bacteria and viruses, and preventing unwanted organisms from growing in the spa. At the same time, you don't want too high a sanitizer level, or it can irritate your skin, lungs and eyes.
- B. Always maintain the sanitizer level in your spa at the recommended level for each type of sanitizer.
- C. Watkins recommends only Sodium Dichloro-s-Triazinetrione (Sodium Dichlor or chlorine) as a sanitizer.

A WARNING: DO NOT use tri-chlor chlorine, bromo-chloro-dimethyl-hydantoin (BCDMH), or any type of compressed bromine or chlorine, acid, or any type of sanitizer which is not recommended by Watkins Manufacturing Corporation.

	WATER MAINTENANCE QUICK REFERENCE GUIDE				
		Ideal Range (ppm)		What Chemicals to Use	
	Steps	Minimum	Maximum	To Raise	To Lower
1	Total Alkalinity	125	150	Sodium Hydrogen Carbonate, or Sodium Bicarbonate	Sodium Bisulfate
2	Calcium Hardness	s 150	200	Calcium Hardness Increaser	Use a mixture of 75% hard water and 25% soft water or use a Stain and Scale Inhibitor
3	рH	7.4	7.6	Sodium Hydrogen Carbonate	Sodium Bisulfate
4	Sanitizer	See se	ection on Mai	ntaining the Sanitizer L	evel

ALKALINE SPA WATER (SCALING ZONE)	8.2 7.8 7.6	ADD pH DECREASER TO LOWER pH
COMFORT ZONE	7.4	IDEAL
ACIDIC SPA WATER	7.2	ADD pH INCREASER
(CORROSIVE	6,8	TO RAISE pH
ZONE)	pН	

SPA FROG[®] WATER CARE SYSTEM

The SPA FROG WaterCare system is comprised of the following products:

- The SPA FROG mineral cartridge that introduces minerals into the spa water, inhibiting bacteria growth. When combined with MPS it
 oxidizes particulates in the spa water.
- The SPA FROG Bromine (BCDMH) is the only recommended sanitizer that will work in conjunction with the Spa Frog mineral cartridge in this system.
- Monopersulfate (MPS) is an oxidizing chemical used to prevent the buildup of contaminants, maximize sanitizer efficiency, and improve water clarity.
- FreshWater III high output ozone system uses Corona Discharge technology to produce a high concentration of ozone, which is injected into the spa water.

NOTE: Refer to your SPA FROG owner's manual for start-up and operations instructions. The owner's manual is included with the SPA FROG starter kit.

It is important to follow the recommended application and maintenance programs outlined for each product's use. If the spa is being used over an extended period of time, such as a whole afternoon or evening, additional sanitizer will be needed.

A weekly "shock treatment" is required. The shock treatment quickly destroys any remaining contaminants while revitalizing the bromine in the water.

To weekly "shock treat" your spa you may use MPS (sodium dichlor may also be used). Sodium dichlor may be a more appropriate weekly shock for those users that experience heavy bather load conditions.

IMPORTANT NOTE: MPS is an oxidizer, not a sanitizer.

HOT SPOT WATER TREATMENT GUIDE			
At spa start-up or refill	 Follow spa Start-Up and Refill Procedures. NOTE: Use the <i>FreshStart</i>_{10,000} pre-filter when filling the spa to remove unwanted contaminants. WARNING: DO NOT use the FreshStart_{10,000} pre-filter if you plan to use granular bromine, SPA FROG or BaquaSpa[™] as your sanitizer. 		
Prior to each use (Test before adding any chemicals; do not add any chemicals if proper or higher levels are found.)	Add one (1) tablespoon of monopersulfate (MPS)* per 950 liters.La Palma2 teaspoonMallorca1-1/2 teaspoonSorrento1-1/4 teaspoon		
Once a week	Add three (3) tablespoons of monopersulfate (MPS)* per 950 liters.La Palma5-1/2 tablespoonsMallorca4-1/2 tablespoonsSorrento3-3/4 tablespoons		
Every four months	Drain spa, repace mineral cartridge, and refill your spa. Follow spa Start-Up and Refill Procedures		
As needed (If water is hazy, cloudy or has an odor)	Add one and one half (1-1/2) teaspoons of sodium dichlor per 950 liters.La Palma3 teaspoonsMallorca2-1/4 teaspoonsSorrento1-3/4 teaspoons		

*MPS is an oxidizer, not a sanitizer.

SPA FROG CARTRIDGE REPLACEMENT INSTRUCTIONS

The SPA FROG bromine cartridge should be replaced every 2-4 weeks, depending on User Load. The SPA FROG mineral cartridge should be replaced every 4 months. When replacing the mineral cartridge, it is highly recommended that the spa be drained and refilled at the same time. After refilling the spa with water, balance the Total Alkalinity (A), Calcium Hardness (CH) and pH to the recommended levels. Shock the spa by adding MPS.

To replace SPA FROG cartridges, follow these steps:

- 1. Turn off power to the spa.
- 2. Unscrew SPA FROG cap on top edge of spa.
- 3. Turn handle counter-clockwise.
- 4. Lift cartridge holder up and out of spa.
- Turn top cap of mineral cartridge to setting #6 (The mineral cartridge should last 4 months.) Turn top cap of bromine cartridge to setting #7.
 NOTE: Adjust bromine cartridge setting down by one setting each day until a residual of 1.0 2.0 ppm level of bromine is established. (The bromine cartridge should last 2-4 weeks.)
- Snap bromine cartridge in at bottom of holder and mineral cartridge on top.
 NOTE: It is important that the bromine cartridge is on bottom; otherwise, the bromine cartridge could be dispensed prematurely.
- 7. Reinstall sartridge holder into spa, push down, and twist clockwise.
- 8. Replace SPA FROG cap.
- 9. Reconnect power to spa.

Warning: High sanitizer levels can cause discomfort to the user's eyes, lungs and skin. Always allow the sanitizer level to fall to the recommended range before using the spa.

IMPORTANT: Each time the spa is filled with water, you must remove and reinstall the SPA FROG cap, even if you are not replacing the cartridge, in order to properly prime the jet pumps.

FOLLOWING THE SPA FROG SANITIZER ROUTINE

During the first month of ownership, measure the sanitizer residual daily in order to establish the correct setting on cartridges for User Load and Usage Time versus Sanitizer Needed.

- The User Load of the spa is the number of times anyone enters the spa.
- The Usage Time is simply the amount of time a user spends in the spa.
- Sanitizer Needed is the amount needed to accomodate the number of users and their combined usage time.

For example, tow spa users who regularly use the spa once an evening for twenty minutes create a specific and somewhat consistent demand on the sanitizer. During the first month of ownership, these two users can determine exactly how much sanitizer to use in order to maintain the proper residual. If, at any time the user load and/or usage pattern changes dramatically (i.e. invited guests), the frequency of sanitizer required increases dramatically. The greater the usage time, or the bather load, the faster the residual value is diminished.

DOS AND DON'TS

DO check your bromine chemical level prior to each use.

- DO change the Spa Frog® mineral cartridge every 4 months.
- DO test Total Alkalinity and pH weekly.
- DO use MPS for spas only, such as Hot Spring® MPS Chlorine-Free Oxidizer.
- DO store all chemicals in a tightly sealed container in a cool, dry place.
- DON'T use sodium bromide or biguanides. These are an active sanitizer and will combine with the silver ions to inactivate them.
- DON'T use a water clarifier. Clarifiers will cause the spa water to become cloudy.
- DON'T use the FreshWater_{Aq+}[®] silver ion purifier cartridge with Spa Frog.

BROMINE

- A. Sanitizing chemicals, such as bromine, are oxidants that kill bacteria and viruses in the water. If you are using the Spa Frog system, the recommended bromine level for your spa water is 1.0 2.0 ppm. If you are not using the Spa Frog system, your bromine level should be between 3.0 5.0 ppm.
- B. Watkins Manufacturing Corporation recommends the use of granulated bromine for sanitizing the water. Granulated bromine is preferred because it is totally soluble, dissolves quickly and is nearly pH neutral.
- C. Maintaining the proper level of bromine during use is extremely important.
- D. If the bromine level is too low, bacteria and viruses can grow rapidly in the warm water.
- E. If the bromine level is too high, the water can cause discomfort to the user's eyes, lungs and skin. Simply allow some time to pass.
- F. When the bromine level is within the recommended range, the spa is ready to be enjoyed.

▲ WARNING: There are several forms of stabilized chlorine available for use in spas and swimming pools and each form has specific chemical characteristics. It is extremely important that the one you choose is specifically designed for use in spas. Use of an incorrect product such as tri-chlor, which has a very low pH (2.6), dissolves too quickly in hot water resulting in extremely high levels of chlorine, and is designed for concrete or plaster swimming pools, WILL cause damage to your spa. Use of a liquid, or any type of compressed bromine or chlorine, acid, or any type of sanitizer which is not recommended by Watkins Manufacturing Corporation

WILL damage your spa and is specifically not covered under the terms of the limited warranty.

IMPORTANT: Granulated chlorine (sodium dichlor) will degrade if stored improperly. We recommend purchasing chlorine in one, two, or five pound containers and storing it in a cool, dry place to maintain its potency.

SUPER CHLORINATION

Super Chlorination is designed to "burn-off" the build-up of chloramines (used chlorine), to eliminate the chlorine smell and to allow the proper level of free chlorine to be maintained.

When giving your water a super chlorination treatment, open the cover at least half way for twenty minutes to allow the chlorine gas to vent off. The high concentration of chlorine gas which may exist as a result of super chlorination (not daily sanitation) may eventually cause discoloration or degradation to the bottom of the cover, which would not be covered under the terms of your warranty.

IMPORTANT: Always allow the Free Available Chlorine to fall below 5 ppm before using the spa.

△ WARNING: Never leave an open spa unattended, especially if there are children present!

BUILDING A SANITIZER ROUTINE

During the first month of ownership, measure the sanitizer residual daily in order to establish standards for User Load and Usage Time versus Sanitizer Needed.

- The User Load of the spa is the number of times anyone enters the spa.
- The Usage Time is simply the amount of time a user spends in the spa.
- Sanitizer Needed is the amount of Free Available Chlorine (FAC) needed to accommodate the number of users and their combined usage time.

For example, two spa users who regularly use the spa once an evening for twenty minutes create a specific and somewhat consistent demand on the sanitizer. During the first month of ownership, these two users can determine exactly how much sanitizer to use in order to maintain the proper residual. If, at any time, the user load and/or usage pattern changes dramatically (invited guests), the amount and frequency of sanitizer required increases dramatically.

The greater the usage time, or the bather load, the faster the residual value is diminished.

SUPPLEMENTAL WATER MAINTENANCE

Proper water sanitation and mineral balance (pH control) are absolutely essential for a complete spa water maintenance program. Here are three other popular water additives that are optional:

Mineral Deposit Inhibitors

As water evaporates from your spa and new water is added, the amount of dissolved minerals will increase. (Minimize evaporation by keeping the cover on the spa whenever possible.) The spa water may eventually become "hard" (Calcium Hardness too high) enough to damage the heater by calcifying its surface. Proper pH control can minimize this.

Normal soap build-up will require water replacement regularly enough that mineral deposits normally are not a problem.

Occasionally, high iron or copper content in the water may produce green or brown stains on the spa. A mineral deposit inhibitor, such as Hot Spring® FreshWater Stain and Scale Defense, may help to reduce these metals.

NOTE: Well water may contain high concentrations of minerals. The use of a low water volume, extra-fine pore water filter (in-line pre-filter such as the FreshStart®_{10,000} pre-filter) will help to remove many of the larger particles during the filling of the spa. In-line pre-filters can be purchased at your local *Hot Spot* dealer.

Foam Inhibitors

Spa water requires changing due to the build-up of soap in the water. Typically, soap will cause the spa water to foam when the jets are used. Soap is introduced into the spa water from two sources; users' bodies, which retain a soap residue after showering, and swimming apparel, which retains soap after washing.

Foam inhibitors, such as Hot Spring *FreshWater* Defoamer, can suppress foam, but cannot remove soap from the water. Soap is very difficult to remove from the water because soap is not oxidized by any chemical added to the spa. Only ozone can oxidize soap.

	CHLORINE DPD TEST KIT OR TEST STRIP READING	DO NOT USE THE SPA UNTIL THE TEST KIT READING IS BELOW THIS LEVEL
	5.0 —	
	4.0 —	RECOMMENDED LEVEL SAFE
Г	3.0	
	2.0	ADD CHLORINE
	1.0 —	DO NOT USE SPA; ADD CHLORINE TO REACH
	0 —	RECOMMENDED SAFE LEVEL

Eventually the soap build-up in the water will be concentrated, resulting in an unclean feeling on the bather's skin, which is impossible to remedy. When this occurs, it's time to drain and refill the spa. Depending on the soap input, the water should last about 4 months before needing to be drained.

OZONE (OPTIONAL)

The *FreshWater* III high output ozone system is the only ozone purification system approved for installation in your spa. The *FreshWater* III ozone system utilizes Corona Discharge (CD) technology to produce a higher concentration of ozone than is produced by competing ultraviolet light (UV) ozone systems.

The *FreshWater* III high output ozone system is less susceptible to the effects of freezing temperatures because it is install into the equipment compartment. To access it for inspection, remove the equipment compartment door to check the unit operation (this is usually done prior to disconnecting the power to the spa before draining). Simply listen for the buzz of the transformer to verify operation of the *FreshWater* III high output ozone system.

The *FreshWater* III high output ozone system greatly enhances the quality of the spa water when used to supplement the spa owner's regular water maintenance program. Contrary to some information circulated throughout the pool and spa industry regarding ozone systems, ozone CAN NOT be used as a single-source sanitizer, water clarifier, anti-foamer, and mineral chelating agent. A secondary-source sanitizer must be used to maintain 2.0 ppm (2.0 mg/L) of Free Available Chlorine (FAC). Watkins Manufacturing Corporation recommends that a chemical maintenance program based on recognized and documented industry standards still be followed when using an ozone purification system to assure water sanitation and the highest quality purified water.

Cleaning the Ozone Injector

On occasion, a mineral build-up may clog the ozone injector causing a lack of flow or low flow of ozone bubbles. To prevent this, refer to the following instructions to clean the injector:

- 1. Disconnect power to the spa.
- 2. Access the equipment compartment.
- 3. Locate the ozonator in the equipment compartment and unplug the ozonator from the control box.
- 4. Place 1/2 liter of white vinegar into a container such as a cup or bucket. Place the container on the equipment compartment floor. NOTE: White vinegar will not damage any of the spa components.



Nitric acid accumulates in the air lines of the ozonator and injector. Nitric acid will cause severe chemical burns if direct skin contact is made, so always wear protective gloves, glasses and clothing when working on the ozonator or injector lines. To prevent inhalation or ingestion of the nitric acid, DO NOT blow or inhale with your mouth to any of the adapters, fittings or tubing of the ozonator or injector air lines.



- 5. Carefully loosen the long tubing to the bottom of the ozonator. A liquid substance may be found inside the tubing. If a liquid substance is present, BE CERTAIN NOT TO COME INTO CONTACT WITH THE LIQUID (SEE WARNING ABOVE).
- 6. Place the end of the tubing into the vinegar, making certain that the end of the tubing sits at the bottom of the container.
- 7. Reconnect power to the spa.
- 8. Run the spa until all of the half-liter of vinegar is gone.. This should allow an ample flow of vinegar to be run through the injector and clear the blockage.
- 9. Disconnect power to the spa.
- 10. Remove the empty cup or bucket.
- 11. Reinstall the tubing to the bottom of the ozonator.
- 12. Plug the ozonator into the control box.
- 13. Close the equipment compartment door.
- 14. Reconnect power to the spa.

IMPORTANT: When using the *FreshWater* III high output ozone system, the circulation cycle must be activated to ensure adequate ozone circulation. Refer to the circulation cycle in the HEATING AND HYDROMASSAGE SYSTEM section for more information.

DOS AND DON'TS

- DON'T use swimming pool (muriatic) acid to lower pH.
- DON'T splash pH increaser additives on the siding.

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• DON'T use Compressed Sanitizers.

The use of bromine sticks or tablets in floaters, which may become entrapped in a lounge or cooling seat (or sink to the spa floor), have been shown to cause discoloration of or surface distress to a spa's shell.

• DON'T use a floater type sanitization system as a low or no maintenance solution to your spa maintenance program.

The spa shell can easily withstand the effects of a properly administered sanitizer. Floating dispensers can become trapped in one area and cause an over-sanitization (or chemical burn) of that particular area.

If the dispenser setting is too high, the high concentration can discolor the spa shell and damage the underside of the cover.

Automatic floating dispensers have a tendency to either over-brominate or under-brominate as the rate of erosion varies greatly. Damage to the spa and cover can occur very quickly.

A WARNING: Watkins Manufacturing Corporation DOES NOT recommend the use of any floating chemical dispenser. Damage to the spa shell or components caused by a floating chemical dispenser is specifically not covered under the terms of the limited warranty.

- DON'T use a sanitizer which is not designed for spas.
- DON'T use household bleach (liquid sodium hypochlorite).
- DON'T broadcast or sprinkle the chemicals onto the water surface. This method may cause chemically-induced spa surface blistering (chemical abuse).
- DO add all chemicals slowly into the filter compartment with the jet pump operating on high speed for ten minutes.
- DO use special care if using baking soda to clean either the interior or exterior plastic surfaces.
- DO use only a granular form of sanitizer.

COMMON WATER CHEMISTRY QUESTIONS

Question: Why can't I use a floater to sanitize my spa water?

Answer: Watkins Manufacturing Corporation does not recommend the use of a floater for three reasons:

- The floater is unable to control the rate at which the sanitizer is dissolved into the water. When a floater is first placed in a spa, the sanitizer level can be extremely high. High sanitizer levels can chemically burn or discolor the spa's shell or the underside of the cover. Then, after a period of time, the sanitizer level dispensed by the floater will fall to near zero. A low sanitizer level will allow viruses, bacteria, or algae to grow.
- 2. Floaters tend to stay in one area of the spa most of the time (usually over the cool-down seat), causing this area to be exposed to extreme sanitizer levels.
- 3. The floater may allow pieces of the highly concentrated sanitizer to fall out and settle on the floor or seat of the spa shell. These pieces of sanitizer will chemically burn (blister) the spa shell. Although your spa shell is specifically designed to resist the effects of spa chemicals, no spa surface can withstand this type of highly concentrated chemical. Remember, chemical abuse is specifically not covered under the terms of the warranty.

Question: When I open my spa, I smell chlorine. How do I get rid of this smell?

Answer: There are two types of chlorine in your spa. The first is the Free Available Chlorine, which is the chlorine available to sanitize your spa. This Free Available Chlorine does not have an odor. The second is Chloramine, which is residue from chlorine already expended. Chloramines have a strong chlorine odor. The smell from Chloramines can be eliminated by "shocking" the water. If you smell chlorine in the water, your spa is reminding you to add a shock treatment.

Question: Why can't I fill my spa with soft water?

Answer: Soft water is essentially the same as regular water except that most or all of the calcium has been replaced by sodium. Soft water may be corrosive to the heater and other components. Replacement of spa components damaged by soft water is extremely expensive.

Question: I am trying to reduce the number of chemicals to which my family is exposed. Do I really need to use so many chemicals and in such large amounts?

Answer: While over-exposure to any chemical can be unhealthful, many low levels of chemicals are effective and beneficial. In the case of spa water, the chemicals recommended in the *Hot Spot* Spa Water Maintenance program are needed to protect the user from water-borne pathogens (disease-causing microbes) and to prevent corrosion of spa components.

Question: Why isn't water chemistry damage covered by the warranty?

Answer: The chemical levels and water quality of the water in the spa are under your direct control. With proper basic care, the spa will provide many years of hot water relaxation. If you are unsure about any chemical or its usage in the spa, contact your Authorized Dealer or Watkins Manufacturing Corporation.

WATER TERMINOLOGY

The following chemical terms are used in this Water Quality and Maintenance section. Understanding their meaning will help you to better understand the water maintenance process.

Bromamines: Compounds formed when bromine combines with nitrogen from body oils, urine, perspiration, etc. Unlike chloramines, bromamines have no pungent odor and are effective sanitizers.

Bromine: A halogen sanitizer (in the same chemical family as chlorine). Bromine is commonly used in stick, tablet, or granular form. See the DO's and DON'Ts of Spa Water Maintenance for additional information.

Calcium Hardness: The amount of dissolved calcium in the spa water. This should be approximately 150-200 ppm. High levels of calcium can cause cloudy water and scaling. Low levels can cause harm to the spa equipment.

Chloramines: Compounds formed when chlorine combines with nitrogen from body oils, urine, perspiration, etc. Chloramines can cause eye irritation as well as having a strong odor. Unlike bromamines, chloramines are weaker, slower sanitizers.

Chlorine: An efficient sanitizing chemical for spas. Watkins Manufacturing Corporation recommends the use of sodium dichlor-type granulated chlorine. This type is preferred because it is totally soluble and nearly pH neutral.

Chlorine (or Bromine) Residual: The amount of chlorine or bromine remaining after chlorine or bromine demand has been satisfied. The residual is, therefore, the amount of sanitizer which is chemically available to kill bacteria, viruses and algae.

Corrosion: The gradual wearing away of metal spa parts, usually caused by chemical action. Generally, corrosion is caused by low pH or by water with levels of TA, CH, pH or sanitizer which are outside the recommended ranges.

DPD: The preferred reagent used in test kits to measure the Free Available Chlorine.

Halogen: Any one of these five elements: fluorine, chlorine, bromine, iodine and astatine.

MPS: Monopersulfate is the non-chlorine oxidizer used with the FreshWaterAd+® silver ion purification system.

Oxidizer: The use of an oxidizing chemical is to prevent the buildup of contaminants, maximize sanitizer efficiency, minimize combined chlorine, and improve water clarity.

Pathogen: A microorganism such as bacterium that cause disease.

pH: The measure of the spa water's acidity and alkalinity. The recommended pH for the spa water is 7.4 to 7.6. Below 7.0 (considered neutral), the spa water is too acidic and can damage the heating system. Above 7.8, the water is too alkaline and can result in cloudy water and scale formation on the shell and heater.

ppm: The abbreviation of "parts per million", the standard measurement of chemical concentration in water. Identical to mg/l (milligrams per liter).

Reagent: A chemical material in liquid, powder, or tablet form for use in chemical testing.

Sanitizer: Sanitizers are added and maintained at recommended residuals to protect bathers against pathogenic organisms which can cause disease and infection in spa water.

Scale: Rough calcium-bearing deposits that can coat spa surfaces, heaters, plumbing lines and clog filters. Generally, scaling is caused by mineral content combined with high pH. Additionally, scale forms more readily at higher water temperatures.

Shock Treatment: Also known as "super-chlorination" when chorine is used. Shock treatment is a process of adding significant doses of a quick dissolving sanitizer (sodium dichlor is recommended) to oxidize non-filterable organic waste and to remove chloramines and bromamines.

Total Alkalinity: The amount of bicarbonates, carbonates, and hydroxides present in spa water. Proper total alkalinity is important for pH control. If the TA is too high, the pH is difficult to adjust. If the TA is too low, the pH will be difficult to hold at the proper level. The desired range of TA in spa water is 125 to 150 ppm.

MAINTENANCE AND SPA CARE FILTER MAINTENANCE

At least once a week, check and clean the skimmer basket and weir to ensure proper filter flow. Remove leaves, foreign matter, and debris. It is very important to keep your spa filter cartridge clean and free of particles to ensure proper water flow. A clean filter permits the hydrotherapy system to function properly and also allows more efficient filter cycles. Depending on how frequently your spa is used, we recommend cleaning the spa filter cartridge every four weeks. If this is not done, the filter may clog and restrict water flow, which causes improper filtration and poor jet performance.

 \triangle **WARNING:** The frequency and duration of use, and the number of occupants all contribute to determining the appropriate time between filter cleanings. More use means that more frequent filter cleanings will be required.

FILTER CARTRIDGE REMOVAL AND CLEANING FOR MALLORCA & SORRENTO

Turn the spa OFF or turn the power to the spa OFF, then proceed as follows:

- 1. Push down slightly and turn filter basket counterclockwise to unlock, then pull the basket and weir out.
- 2. Carefully pull up the filter cartridge and bring it out of the spa.
- 3. Rinse cartridge using a garden hose. Rotate and separate filter pleats while spraying water to remove all debris possible. Let the filter dry and then look for calcium deposits (scaling) or an oil film. If you find these, you will need to deep clean your filter cartridge with a "spa filter cleaning" solution to break down and remove mineral deposits and oils.
- 4. To return basket and weir, insert and rotate clockwise to lock into position.

FILTER CARTRIDGE REMOVAL AND CLEANING FOR LA PALMA

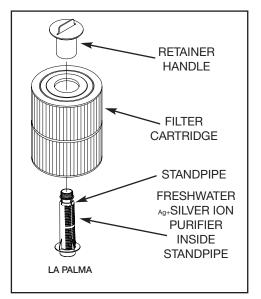
- 1. Disconnect the spa from the power supply by turning the power to the spa OFF.
- 2. Remove and carefully set aside the filter compartment cover.
- 3. Remove any floating items from within the filter compartment.
- 4. Turn the filter retainer handle (located on the top of the filter cartridge) counterclockwise until the retainer can be removed from the filter standpipe.
- 5. Remove the filter retainer and cartridge.

SERVICE NOTE: Never remove the filter standpipe(s) when debris is present in the filter compartment. Debris may find its way into the internal plumbing which may result in blockage. NEVER REMOVE SUCTION FITTINGS!

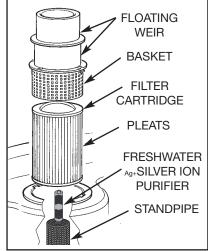
- 6. Always clean the filter using a filter degreaser, such as Hot Spring[®] FreshWater[®] Filter Cleaner, to remove mineral and oil build-up. Simply soak the filter in the degreaser according to the package directions, then place the filter on a clean surface and spray until clean using a garden hose. It may be necessary to rotate the filter while spraying to remove any debris lodged between the filter pleats.
- 7. To reinstall the filter cartridge, reverse the order of steps in which it was removed. Do not overtighten

CARE OF THE SPA PILLOWS

The spa pillows will provide years of comfort if treated with care. They have been positioned above the water level to minimize the bleaching effects of chlorinated water and other spa water chemicals. To extend their life, whenever the spa shell is being cleaned, the spa pillows should be removed and cleaned. Body oils can be removed with a mild soap and water solution. ALWAYS rinse off the spa pillows thoroughly to remove any soap residue. If the spa is not going to be used for a long



period of time (that is during a vacation or if the spa is winterized), or when the spa water is being super-chlorinated, the spa pillows should be removed until the next use of the spa.





To remove and replace the spa pillows:

- 1. Carefully lift one end of the pillow away from the spa shell.
- 2. Continue lifting one end until all pillow retainers are released from the pillow.

IMPORTANT: Just pulling the pillow straight up and out of the shell recess will eventually damage the pillow. This abuse is not covered under warranty.

- 3. To reinstall the spa pillow, carefully bend the pillow slightly to allow one of the pillow retainers to slip into the recess in the back of the pillow.
- 4. Keeping the pillow slightly bent, slide the other pillow retainer into the recess in the back of the pillow.
- 5. After all the pillow retainers are in place, press the pillow down into the recess in the spa shell.

CARE OF THE EXTERIOR

SPA SHELL

Your Hot Spot spa has a granite like or a smooth acrylic shell. Stains and dirt generally will not adhere to your spa's surface. **Most household chemicals are harmful to your spa's shell.** Cleaning of the surface should only be done with a non-abrasive, non-sudsing cleaner. Sodium bicarbonate (baking soda) can also be used for minor surface cleaning. A soft rag or a nylon scrubber should easily remove most dirt. Always thoroughly rinse off any spa shell cleaning agent with fresh water.

Cleaning of the surface at the waterline to remove any body oil or "bathtub ring" can be done easily with baking soda and a soft sponge. When your spa has been drained for cleaning, the use of a spa/tub surface cleaner is recommended to clean the spa shell. The use of a soft rag, soft sponge or nylon scrubber should easily remove most dirt build-ups. Always thoroughly rinse off any spa shell cleaning agent with fresh water. The use of a spa polish is recommended after the spa shell has been dried, to polish the surface.

SERVICE NOTES:

- 1. Iron and copper in the water can stain the spa shell if allowed to go unchecked. Ask your Hot Spot dealer for a stain and scale Inhibitor to use if your spa water has a high concentration of dissolved minerals.
- The use of alcohol or any household cleaners other than those listed to clean the spa shell surface is NOT recommended. DO NOT use any cleaning products containing abrasives or solvents since they may damage the shell surface. NEVER USE HARSH CHEMICALS! Damage to the shell by the use of harsh chemicals is not covered under the warranty.

IMPORTANT: Some surface cleaners contain eye and skin irritants. Keep all cleaners out of the reach of children and use care when applying.

3. Your dealer may also stock products which can be used in your spa to help control "bathtub ring."

IMPORTANT: Some surface cleaners contain eye and skin irritants. Keep all cleaners out of the reach of children and use care when applying.

CARE OF THE SPA COVER

△ WARNING: The cover is a manual safety cover that meets or exceeds all prevailing requirements of ASTM Standards for spa safety covers when installed and used correctly as of the date of manufacture. Non-secured or improperly secured covers are a hazard. Open the cover to its fully open position before use.

VINYL COVER

The vinyl spa cover is an attractive, durable foam insulation product. Monthly cleaning and conditioning are recommended to maintain its beauty.

To clean and condition the vinyl cover:

- 1. Remove the cover from the spa and gently lean it against a wall or fence.
- 2. With a garden hose, spray the cover to loosen and rinse away dirt or debris.
- 3. Using a large sponge and/or a soft bristle brush, and using a very mild soap solution (1 teaspoon dishwashing liquid with 2 gallons of water) or baking soda (sodium bicarbonate), scrub the vinyl top in a circular motion. Do not let the vinyl dry with a soap film on it before it can be rinsed clean.
- 4. Scrub the cover's perimeter and side flaps. Rinse clean with water.
- 5. Rinse off the underside of the cover with water only (use no soap), and wipe it clean with a dry rag.

SERVICE NOTE: To remove tree sap, use cigarette lighter fluid (not charcoal lighter fluid). Use sparingly, and rinse with a saddle soap solution immediately afterwards, then wipe dry.

Important reminders:

- DO remove snow buildup to avoid breakage of the foam core from the additional weight of the snow.
- DO lock cover lock straps to secure the cover when the spa is not in use.
- DO NOT drag or lift the spa cover using either the flaps or the cover lock straps.
- **DO NOT** walk, stand, or sit on the cover.
- DO NOT place any metal or heat transferring object on the cover or place any type of plastic tarp or drop cloth over the cover as this may
 result in a melted foam core, which would not be covered under the warranty.

 DO NOT use any lifting mechanisms, chemicals or cleaners except those recommended by Watkins[®] Manufacturing Corporation or its Authorized Sales and Service Dealer

WOOD SPA CABINET

The spa cabinet on *Mallorca & Sorrento* spas is constructed of high-quality wood. The wood cabinet is factory-sealed with a lightly tinted stain for beauty and protection. As with all wood products, prolonged exposure will cause discoloration and drying. Do not use wood sealers or wood furniture-type oils such as tung, teak or lemon to seal the cabinet, as they will cause the wood to blacken. Discoloration or aging of the redwood cabinet is considered natural and is not covered by the limited warranty.

NOTE: Always test a small area (such as one or two vertical corner boards) or your spa cabinet for stain compatibility before applying a nonrecommended stain.

SIMULATED WOOD SPA CABINET (OPTIONAL)

Simulated wood (standard on La Palma) consists of a rigid polymer that combines the durability of plastic, with the beauty of wood. Simulated

wood won't crack, peel, blister, or delaminate even after prolonged exposure to the elements. Cleaning of Simulated wood consists of simply spraying the cabinet with a mild soap and water solution to remove any stains and residue.

DRAINING YOUR SPA

- 1. TURN OFF OR DISCONNECT POWER FROM THE SPA.
- 2. Remove the equipment compartment access door.
- 3. Locate the drain cap. Lift drain hose above the water level. (requires cutting plastic tie the first time.)
- 4. Unscrew and remove the drain cap.
- 5. Attach drain hose to garden hose and direct to an appropriate draining area. Maintain hose below water line.
- 6. After your spa is empty, clean the shell and filter cartridge.
- 7. After cleaning, remove garden hose and put drain cap back in place.
- 8. Replace the equipment compartment access door.

NON-OPERATION IN COLD CLIMATE

If the spa is to be left unused for an extended period of time in areas where FREEZING TEMPERATURES DO NOT OCCUR, it may be desirable to turn the heater to the lowest temperature. The automatic filter cycles will keep the spa water clean and sparkling. When preparing the spa for use, check the water chemistry to assure correct chlorine or bromine and pH levels.

You can keep the water in the spa during the time of year when freezing at the spa location may occur. If a freeze condition is detected, the pump and heater will be activated automatically to circulate the water in low speed. However, CAUTION must be used with this approach. In the event of electrical power interruption, regardless of the cause, the heater and pump will stop operating and freeze protection will be lost, possibly resulting in freeze damage to the spa, spa plumbing and/or components. Such damage is not covered by warranty.

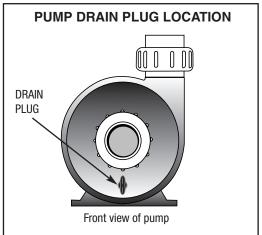
WINTERIZING YOUR SPA

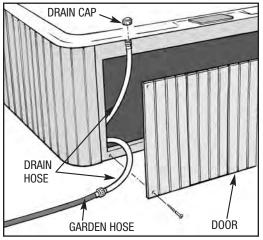
If the spa is located where freezing temperatures occur, and you do not intend to use your spa for an extended period, follow steps 1 through 7 outlined in "DRAINING YOUR SPA" then complete the steps below:

MPORTANT: The following steps should protect your spa from freezing damage provided these instructions are followed exactly. For maximum protection against freeze damage to your spa, *Watkins* Manufacturing Corporation recommends contacting your local *Hot Spot* dealer to schedule an in-home Propylene glycol (anti-freeze) Winterizing Service plan.

NOTE: MAKE CERTAIN ALL POWER TO THE SPA IS OFF and all water has been drained from the spa before you continue.

- 1. It will be necessary to remove all water from the interior plumbing.
- 2. Remove the floating weir basket and filter cartridge. Clean he filter cartridge and store in a dry place. Attach the vacuum hose to the *vacuum*
 - side of the shop vac and thoroughly dry the filter compartment.





- 3. Using the shop vac, remove the water starting with the jets at the top and moving to the ones at the bottom of the spa. NOTE: When removing the water from the jet openings, you may notice suction coming from another jet. With the help of a second person, block off any suction from the other jet using a large rag or cloth. This will help pull out the water that is trapped deep inside the main line.
- 4. Thoroughly dry the spa shell with a clean towel.
- 5. Using a funnel, pour Proplene glycol anti-freeze into the filter suction fittings and jet outlets. Add enough anti-freeze until the liquid starts to come out of the bottom drain.

CAUTION: Use only Propylene glycol as your anti-freeze. This is non-toxic. NEVER use automobile anti-freeze since it is toxic.

6. Close the spa cover and fasten the cover tie downs. If your area receives a lot of snow or ice, it is recommended to cover the spa cover with two pieces of plywood forming a pitched roof top to prevent snow and ice build-up. Secure a plastic sheet or tarp over the spa cover and one over the plywood.

WARNING: When not in use, the spa must be covered with an insulating spa cover. Damage caused by either sun exposure or freezing is not covered under warranty.

- 7. In the pump side of the equipment control bay, remove the pump drain plug located on the front of the pump housings. Allow all water to drain out. Place the drain plug in a reclosable plastic storage bag and store near the pump. Replace the drain plugs on start-up.
- 8. Unscrew the suction/discharge pump and heater unions and allow the water to drain. Leave union loose. NOTE: Tighten unions before filling.
- 9. Replace the equipment doors and secure with screws.

SERVICE INFORMATION GENERAL INFORMATION

Your *Hot Spot* Spa has been designed to provide years of trouble-free use. As with any appliance, problems may occasionally occur that require the expertise of a qualified service person. Though such simple repairs as resetting a GFCI switch or breaker, high limit thermostat, or pressure switch, or replacing a light bulb may not require a service call, they may indicate that a more serious condition exists. These conditions may require an experienced service person. Before calling for service, please refer to the Troubleshooting Guide.

NOTE: Always retain your original sales receipt for future reference.

GFCI AND HIGH LIMIT THERMOSTAT

If your spa fails to operate at any time, the following items should be checked:

- 1. Check the power supply to the spa.
- 2. Check the GFCI breaker and see if it has triped. If a GFCI has tripped, reset it. If it will not reset, this may be an indication of a ground fault (short circuit) within the electrical components. Contact Authorized Service Technician for a complete diagnosis.
- 3. If, upon checking the GFCI you find it has not tripped, check the house breaker panel and ensure the main breaker for the electrical circuit supplying the spa has not tripped. If it has, this is an indication that either the circuit was overloaded or a ground fault exists between the breaker panel and the spa receptacle. Contact a qualified electrician.
- 4. If, upon checking the main house breaker, you find no failures, the heater high-limit thermostat should be checked. Tripping of the heater high-limit thermostat is normally a result of one or a combination of any of these problems: 1) blockage within the system plumbing, 2) switch malfunction in the heater circuit, or 3) the low speed mode of the jet pump is not functioning.
- 5. If the heater high-limit has tripped, the control panel display will display - -. Reset the heater high-limit by allowing the water to cool and disconnecting power to the spa for at least thirty seconds. If the heater high-limit continues to trip, contact an Authorized Service Technician for a complete diagnosis.

If the spa does not function and the GFCI or GFCI breaker and heater high-limit have not tripped, then the problem should be referred to an Authorized Service Technician. Refer to the Troubleshooting Guide for additional service information.

MISCELLANEOUS SERVICE INFORMATION

The jet pump is equipped with an overload cut-off switch, which is designed to protect the pump from overheating. If the pump shuts itself off in a new spa, it is usually the result of one, or a combination of, the following factors:

High Temperature: During the summer months, especially in warmer climates, the ambient temperature contributes to excessively high temperatures within the equipment compartment.

Improper House Wiring: If the spa is not connected to a dedicated circuit, or is connected to an extension cord, or the house wiring is undersized, the pump may starve for voltage and therefore may draw more amperage and generate excessive heat. This will often cause the circuit breaker to trip repeatedly.

IMPORTANT:

If the pump is shutting down due to excessive heat, make sure the equipment compartment has adequate ventilation. The air gap at the base must not be blocked. Should your jet pump continue to shut off after short periods of use, contact a qualified service technician.

ACTS INVALIDATING WARRANTY

The limited warranty is void if the *Hot Spot* spa has been subjected to alteration, misuse or abuse, or if any repairs on the spa are attempted by anyone other than an authorized representative of Watkins Manufacturing Corporation. Alteration is defined as any component or plumbing change, electrical conversion, or the addition of any non-approved sanitation or water purification device or heating system which contributes to a component failure, unit failure or unsafe operating condition. Misuse and abuse shall include any operation of the spa other than in accordance with Watkins Manufacturing Corporation printed instructions, or use of the spa in an application for which it is not designed; specifically: use of the spa in a non-residential application; damage caused by operation* of the spa at water temperatures outside the range of 2°C and 49°C (35°F and 120 °F); damage caused by a dirty, clogged or calcified filter cartridge; damage to the spa surface caused by the use of Tri-Chloro Chlorine, BCDMH, chemical tablets in a floater, acid, or any other spa chemicals or spa surface cleaners which are not recommended by Watkins Manufacturing Corporation; damage to components or spa surface caused by improper water chemistry maintenance; and damage to the spa surface caused by leaving the spa uncovered while empty of water and in direct exposure to sunlight (this may cause solar heating distress in warm weather regions). These are considered abuses and may invalidate this warranty.

*Operation of the spa does not mean "use" of the spa! Watkins Manufacturing Corporation does not recommend using the spa if the water temperature is above or below the spa's control panel temperature range.

DISCLAIMERS

Watkins Manufacturing Corporation shall not be liable for loss of use of the *Hot Spot* spa or other incidental or consequential costs, expenses, or damages, which may include but are not limited to, the removal of a permanent deck or other custom fixture. Any implied warranty shall have a duration equal to the duration of the applicable warranty stated above. Under no circumstances shall Watkins Manufacturing Corporation, or any of its representatives, be held liable for injury to any person, or damage to any property, however arising.

WATKINS CUSTOMER SERVICE

If you have any questions about any aspect of your Hot Spot spa set-up, operation or maintenance that have not been answered by this manual, consult your spa dealer.

TROUBLESHOOTING

Watkins Manufacturing Corporation strives to provide the most trouble-free spas on the market. Should you experience any problem whatsoever, do not hesitate to contact your authorized Hot Spot dealer. Here are some tips to help you to diagnose and rectify some more common sources of trouble yourself, if you choose to do so.

Gl	ENERAL OPERATION TR	ROUBLESHOOTING GUIDE
Problem	Probable causes	Solutions
Entire spa is inoperative	 Power failure / not plugged in GFCl tripped Heater high-limit thermostat tripped 	 Check power source Reset GFCI; call for service if it will not reset. Disconnect power for at least thirty seconds to reset heater high limit. If it will not reset, check for clogged filter. If tripping continues, call for service.
Spa does not heat; jets and light operate (Display reads _: _: _: _: _)	 Pressure switch is open and shoud be closed. 	Check for clogged filter. The pressure switch will reset when the flow of water through the heater has been restored. Call for service if the pressure switch trips frequently.
(Display reads $____]$)	Pressure switch senses flow through heater even though the jet pump is off	Contact an Authorized Service Technician
RERDY icon flashes	Control Sensor open or shorted	Contact an Authorized Service Technician
Jets weak or surging	 Spa water level too low Filters clogged / Jet intake screens clogged Jet nozzles closed / Air valve closed 	 Add water Clean filters / Clean jet intake screens Open jet nozzles / Open air valve
Light inoperative	Spa lock activatedLight wiring or assembly is faulty	Deactivate spa lock Replace light assembly
(Display reads) (Entire spa inoperative)	Heater high limit thermostat tripped	 Disconnect power to the spa for at least thirty seconds to reset the heater high-limit. If tripping continues, clean the filter, then if tripping still occurs, call for service.
Set Water temperature significantly different from display temperature	System Controls	Contact an Authorized Service Technician
		TROUBLESHOOTING GUIDE
Problem	Probable causes	Solutions
Cloudy Water	 Dirty filters Excessive oils / organic matter Improper sanitization Suspended particles / organic matter Overused or old water 	 Clean filters Shock spa with sanitizer Add sanitizer Adjust pH and/or alkalinity to recommended range Run jet pump and clean filter Drain and refill the spa
Water Odor	Excessive organics in waterImproper sanitizationLow pH	Shock spa with sanitizerAdd sanitizerAdjust pH to recommended range
Chlorine Odor	Chloramine level too highLow pH	Shock spa with sanitizerAdjust pH to recommended range
Musty Odor	Bacteria or algae growth	Shock spa with sanitizer – if problem is visible or persistent, drain, clean, and refill the spa
Musty Odor		and reminine spa
Organic buildup / scum ring around spa	Build-up of oils and dirt	 Wipe off scum with clean rag – if severe, drain the spa, use a spa surface and tile cleaner to remove the scum and refill the spa
Organic buildup /	 Build-up of oils and dirt High pH Low sanitizer level 	• Wipe off scum with clean rag – if severe, drain the spa, use a spa surface
Organic buildup / scum ring around spa	High pH	 Wipe off scum with clean rag – if severe, drain the spa, use a spa surface and tile cleaner to remove the scum and refill the spa Shock spa with sanitizer and adjust pH

- Shock spa with sanitizer and maintain sanitizer level •
 - Allow free chlorine level to drop below 5 ppm before spa use
 - Adjust total alkalinity and/or pH
 - Use a metal deposit inhibitor
 - Adjust total alkalinity and pH if scale requires removal, drain the spa, scrub off the scale, refill the spa and balance the water

Stains

Scale

Free chlorine level above 5 ppm

•

Total alkalinity and/or pH too low

• High iron or copper in source water

• High calcium content in water - total

alkalinity and pH too high

Priming the pump(s):

Upon filling or refilling the spa, if a pump is operating and water is not flowing from any of its jets, the pump may not be properly primed. To correct, refer to the Overhead View and perform the following procedures:

- Turn off power to the spa at the breaker and remover the equipment compartment door.
- Loosen the union on the top of the pump(s) to allow the air to escape. When water is present, hand-tighten the union.
- Turn power back on, activate the pump and check to make sure union is tight enough to keep it from leaking. Re-install equipment door.









Watkins Manufacturing Corporation Vista, California USA

This manual contains installation, operating, maintenance and service information for the following 2008 *Hot Spot* spa models:

50Hz SPA MODELS

EFFECTIVE DATE

MALLORCA (MODEL MALE) SORRENTO (MODEL SORE) LA PALMA (MODEL LAPE)

4/08 4/08

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